

Contents

Preface to the Second Edition	xi
Preface to the First Edition	xiii
1 The Concept of Microstructure	1
1.1 Microstructural Features	7
1.1.1 Structure–Property Relationships	7
1.1.2 Microstructural Scale	10
1.1.3 Microstructural Parameters	19
1.2 Crystallography and Crystal Structure	24
1.2.1 Interatomic Bonding in Solids	25
1.2.2 Crystalline and Amorphous Phases	30
1.2.3 The Crystal Lattice	30
Summary	42
Bibliography	46
Worked Examples	46
Problems	51
2 Diffraction Analysis of Crystal Structure	55
2.1 Scattering of Radiation by Crystals	56
2.1.1 The Laue Equations and Bragg’s Law	56
2.1.2 Allowed and Forbidden Reflections	59
2.2 Reciprocal Space	60
2.2.1 The Limiting Sphere Construction	60
2.2.2 Vector Representation of Bragg’s Law	61
2.2.3 The Reciprocal Lattice	61
2.3 X-Ray Diffraction Methods	63
2.3.1 The X-Ray Diffractometer	67
2.3.2 Powder Diffraction–Particles and Polycrystals	73
2.3.3 Single Crystal Laue Diffraction	76
2.3.4 Rotating Single Crystal Methods	78
2.4 Diffraction Analysis	79
2.4.1 Atomic Scattering Factors	80
2.4.2 Scattering by the Unit Cell	81
2.4.3 The Structure Factor in the Complex Plane	83
2.4.4 Interpretation of Diffracted Intensities	84
2.4.5 Errors and Assumptions	85
2.5 Electron Diffraction	90
2.5.1 Wave Properties of Electrons	91

2.5.2	Ring Patterns, Spot Patterns and Laue Zones	94	4.2	Specimen Preparation	194
2.5.3	Kikuchi Patterns and Their Interpretation	96	4.2.1	Mechanical Thinning	195
	Summary	98	4.2.2	Electrochemical Thinning	198
	Bibliography	103	4.2.3	Ion Milling	199
	Worked Examples	103	4.2.4	Sputter Coating and Carbon Coating	201
	Problems	114	4.2.5	Replica Methods	202
3	Optical Microscopy	123	4.3	The Origin of Contrast	203
3.1	Geometrical Optics	125	4.3.1	Mass-Thickness Contrast	205
3.1.1	Optical Image Formation	125	4.3.2	Diffraction Contrast and Crystal Lattice Defects	205
3.1.2	Resolution in the Optical Microscope	130	4.3.3	Phase Contrast and Lattice Imaging	207
3.1.3	Depth of Field and Depth of Focus	133	4.4	Kinematic Interpretation of Diffraction Contrast	213
3.2	Construction of The Microscope	134	4.4.1	Kinematic Theory of Electron Diffraction	213
3.2.1	Light Sources and Condenser Systems	134	4.4.2	The Amplitude-Phase Diagram	213
3.2.2	The Specimen Stage	136	4.4.3	Contrast From Lattice Defects	215
3.2.3	Selection of Objective Lenses	136	4.4.4	Stacking Faults and Anti-Phase Boundaries	216
3.2.4	Image Observation and Recording	139	4.4.5	Edge and Screw Dislocations	218
3.3	Specimen Preparation	143	4.4.6	Point Dilatations and Coherency Strains	219
3.3.1	Sampling and Sectioning	143	4.5	Dynamic Diffraction and Absorption Effects	221
3.3.2	Mounting and Grinding	144	4.5.1	Stacking Faults Revisited	227
3.3.3	Polishing and Etching Methods	145	4.5.2	Quantitative Analysis of Contrast	230
3.4	Image Contrast	148	4.6	Lattice Imaging at High Resolution	230
3.4.1	Reflection and Absorption of Light	149	4.6.1	The Lattice Image and the Contrast Transfer Function	230
3.4.2	Bright-Field and Dark-Field Image Contrast	150	4.6.2	Computer Simulation of Lattice Images	231
3.4.3	Confocal Microscopy	152	4.6.3	Lattice Image Interpretation	232
3.4.4	Interference Contrast and Interference Microscopy	152	4.7	Scanning Transmission Electron Microscopy	234
3.4.5	Optical Anisotropy and Polarized Light	157		Summary	236
3.4.6	Phase Contrast Microscopy	163		Bibliography	238
3.5	Working with Digital Images	165		Worked Examples	238
3.5.1	Data Collection and The Optical System	165		Problems	247
3.5.2	Data Processing and Analysis	165	5	Scanning Electron Microscopy	261
3.5.3	Data Storage and Presentation	166	5.1	Components of The Scanning Electron Microscope	262
3.5.4	Dynamic Range and Digital Storage	167	5.2	Electron Beam-Specimen Interactions	264
3.6	Resolution, Contrast and Image Interpretation	170	5.2.1	Beam-Focusing Conditions	265
	Summary	171	5.2.2	Inelastic Scattering and Energy Losses	266
	Bibliography	173	5.3	Electron Excitation of X-Rays	269
	Worked Examples	173	5.3.1	Characteristic X-Ray Images	271
	Problems	176	5.4	Backscattered Electrons	277
4	Transmission Electron Microscopy	179	5.4.1	Image Contrast in Backscattered Electron Images	279
4.1	Basic Principles	185	5.5	Secondary Electron Emission	280
4.1.1	Wave Properties of Electrons	185	5.5.1	Factors Affecting Secondary Electron Emission	283
4.1.2	Resolution Limitations and Lens Aberrations	187	5.5.2	Secondary Electron Image Contrast	286
4.1.3	Comparative Performance of Transmission and Scanning Electron Microscopy	192	5.6	Alternative Imaging Modes	288
			5.6.1	Cathodoluminescence	288
			5.6.2	Electron Beam Induced Current	288
			5.6.3	Orientation Imaging Microscopy	289

5.6.4	Electron Backscattered Diffraction Patterns	289	7.3.1	Identifying Atoms by Field Evaporation	414
5.6.5	OIM Resolution and Sensitivity	291	7.3.2	The Atom Probe and Atom Probe Tomography	416
5.6.6	Localized Preferred Orientation and Residual Stress	292		Summary	417
5.7	Specimen Preparation and Topology	294		Bibliography	420
5.7.1	Sputter Coating and Contrast Enhancement	295		Problems	420
5.7.2	Fractography and Failure Analysis	295	8	Chemical Analysis of Surface Composition	423
5.7.3	Stereoscopic Imaging	298	8.1	X-Ray Photoelectron Spectroscopy	424
5.7.4	Parallax Measurements	298	8.1.1	Depth Discrimination	426
5.8	Focused Ion Beam Microscopy	301	8.1.2	Chemical Binding States	428
5.8.1	Principles of Operation and Microscope Construction	302	8.1.3	Instrumental Requirements	429
5.8.2	Ion Beam-Specimen Interactions	304	8.1.4	Applications	431
5.8.3	Dual-Beam FIB Systems	306	8.2	Auger Electron Spectroscopy	431
5.8.4	Machining and Deposition	306	8.2.1	Spatial Resolution and Depth Discrimination	433
5.8.5	TEM Specimen Preparation	310	8.2.2	Recording and Presentation of Spectra	434
5.8.6	Serial Sectioning	314	8.2.3	Identification of Chemical Binding States	435
	Summary	315	8.2.4	Quantitative Auger Analysis	436
	Bibliography	318	8.2.5	Depth Profiling	437
	Worked Examples	318	8.2.6	Auger Imaging	438
	Problems	326	8.3	Secondary-Ion Mass Spectrometry	440
6	Microanalysis in Electron Microscopy	333	8.3.1	Sensitivity and Resolution	442
6.1	X-Ray Microanalysis	334	8.3.2	Calibration and Quantitative Analysis	444
6.1.1	Excitation of Characteristic X-Rays	334	8.3.3	SIMS Imaging	445
6.1.2	Detection of Characteristic X-Rays	338		Summary	446
6.1.3	Quantitative Analysis of Composition	343		Bibliography	448
6.2	Electron Energy Loss Spectroscopy	357		Worked Examples	448
6.2.1	The Electron Energy-Loss Spectrum	360		Problems	453
6.2.2	Limits of Detection and Resolution in EELS	361	9	Quantitative and Tomographic Analysis of Microstructure	457
6.2.3	Quantitative Electron Energy Loss Analysis	364	9.1	Basic Stereological Concepts	458
6.2.4	Near-Edge Fine Structure Information	365	9.1.1	Isotropy and Anisotropy	459
6.2.5	Far-Edge Fine Structure Information	366	9.1.2	Homogeneity and Inhomogeneity	461
6.2.6	Energy-Filtered Transmission Electron Microscopy	367	9.1.3	Sampling and Sectioning	463
	Summary	370	9.1.4	Statistics and Probability	466
	Bibliography	375	9.2	Accessible and Inaccessible Parameters	467
	Worked Examples	375	9.2.1	Accessible Parameters	468
	Problems	386	9.2.2	Inaccessible Parameters	476
7	Scanning Probe Microscopy and Related Techniques	391	9.3	Optimizing Accuracy	481
7.1	Surface Forces and Surface Morphology	392	9.3.1	Sample Size and Counting Time	483
7.1.1	Surface Forces and Their Origin	392	9.3.2	Resolution and Detection Errors	485
7.1.2	Surface Force Measurements	396	9.3.3	Sample Thickness Corrections	487
7.1.3	Surface Morphology: Atomic and Lattice Resolution	397	9.3.4	Observer Bias	489
7.2	Scanning Probe Microscopes	400	9.3.5	Dislocation Density Revisited	490
7.2.1	Atomic Force Microscopy	403	9.4	Automated Image Analysis	491
7.2.2	Scanning Tunnelling Microscopy	410	9.4.1	Digital Image Recording	494
7.3	Field-Ion Microscopy and Atom Probe Tomography	413	9.4.2	Statistical Significance and Microstructural Relevance	495

9.5	Tomography and Three-Dimensional Reconstruction	495
9.5.1	Presentation of Tomographic Data	496
9.5.2	Methods of Serial Sectioning	498
9.5.3	Three-Dimensional Reconstruction	499
	Summary	500
	Bibliography	503
	Worked Examples	503
	Problems	514
Appendices		517
	Appendix 1: Useful Equations	517
	Interplanar Spacings	517
	Unit Cell Volumes	518
	Interplanar Angles	518
	Direction Perpendicular to a Crystal Plane	519
	Hexagonal Unit Cells	520
	The Zone Axis of Two Planes in the Hexagonal System	521
	Appendix 2: Wavelengths	521
	Relativistic Electron Wavelengths	521
	X-Ray Wavelengths for Typical X-Ray Sources	521
Index		523