
Contents

PREFACE	13
ACKNOWLEDGMENTS	18
1 Introduction	19
1.1 Introduction	19
1.2 Types of Material Failure	20
1.3 Design and Materials Selection	29
1.4 Technological Challenge	34
1.5 Economic Importance of Fracture	36
1.6 Summary	37
References	38
Problems and Questions	38
2 Structure, Defects, and Deformation in Materials	40
2.1 Introduction	40
2.2 Bonding in Solids	42
2.3 Structure in Crystalline Materials	45
2.4 Defects in Materials	48
2.5 Elastic Deformation and Theoretical Strength	53
2.6 Inelastic Deformation	58
2.7 Summary	63
References	64
Problems and Questions	64
3 Mechanical Testing: Tension Test and Stress–Strain Mechanisms	66
3.1 Introduction	66
3.2 Introduction to Tension Test	71
3.3 Engineering Stress–Strain Properties	76
3.4 Materials Science Description of Tensile Behavior	85
3.5 Trends in Tensile Behavior	89

3.6	True Stress–Strain Interpretation of Tension Test	95
3.7	Materials Selection for Engineering Components	106
3.8	Summary	112
	References	113
	Problems and Questions	114
4	Mechanical Testing: Additional Basic Tests	124
4.1	Introduction	124
4.2	Compression Test	124
4.3	Hardness Tests	129
4.4	Notch-Impact Tests	137
4.5	Bending and Torsion Tests	142
4.6	Summary	147
	References	148
	Problems and Questions	148
5	Stress–Strain Relationships and Behavior	153
5.1	Introduction	153
5.2	Models for Deformation Behavior	154
5.3	Elastic Deformation	165
5.4	Anisotropic Materials	177
5.5	Summary	186
	References	188
	Problems and Questions	188
6	Review of Complex and Principal States of Stress and Strain	196
6.1	Introduction	196
6.2	Plane Stress	197
6.3	Principal Stresses and the Maximum Shear Stress	207
6.4	Three-Dimensional States of Stress	215
6.5	Stresses on the Octahedral Planes	222
6.6	Complex States of Strain	224
6.7	Summary	229
	References	230
	Problems and Questions	230
7	Yielding and Fracture under Combined Stresses	236
7.1	Introduction	236
7.2	General Form of Failure Criteria	238
7.3	Maximum Normal Stress Fracture Criterion	240
7.4	Maximum Shear Stress Yield Criterion	243

7.5	Octahedral Shear Stress Yield Criterion	249
7.6	Discussion of the Basic Failure Criteria	256
7.7	Coulomb–Mohr Fracture Criterion	262
7.8	Modified Mohr Fracture Criterion	272
7.9	Additional Comments on Failure Criteria	279
7.10	Summary	282
	References	283
	Problems and Questions	284
8	Fracture of Cracked Members	294
8.1	Introduction	294
8.2	Preliminary Discussion	297
8.3	Mathematical Concepts	304
8.4	Application of K to Design and Analysis	309
8.5	Additional Topics on Application of K	319
8.6	Fracture Toughness Values and Trends	331
8.7	Plastic Zone Size, and Plasticity Limitations on LEFM	341
8.8	Discussion of Fracture Toughness Testing	349
8.9	Extensions of Fracture Mechanics Beyond Linear Elasticity	350
8.10	Summary	357
	References	360
	Problems and Questions	362
9	Fatigue of Materials: Introduction and Stress-Based Approach	375
9.1	Introduction	375
9.2	Definitions and Concepts	377
9.3	Sources of Cyclic Loading	388
9.4	Fatigue Testing	390
9.5	The Physical Nature of Fatigue Damage	394
9.6	Trends in S - N Curves	399
9.7	Mean Stresses	411
9.8	Multiaxial Stresses	422
9.9	Variable Amplitude Loading	427
9.10	Summary	437
	References	439
	Problems and Questions	440
10	Stress-Based Approach to Fatigue: Notched Members	450
10.1	Introduction	450
10.2	Notch Effects	452
10.3	Notch Sensitivity and Empirical Estimates of k_f	456
10.4	Estimating Long-Life Fatigue Strengths (Fatigue Limits)	460

10.5	Notch Effects at Intermediate and Short Lives	465
10.6	Combined Effects of Notches and Mean Stress	469
10.7	Estimating $S-N$ Curves	479
10.8	Use of Component $S-N$ Data	485
10.9	Designing to Avoid Fatigue Failure	494
10.10	Discussion	500
10.11	Summary	501
	References	502
	Problems and Questions	503
11	Fatigue Crack Growth	517
11.1	Introduction	517
11.2	Preliminary Discussion	518
11.3	Fatigue Crack Growth Rate Testing	526
11.4	Effects of $R = S_{\min}/S_{\max}$ on Fatigue Crack Growth	530
11.5	Trends in Fatigue Crack Growth Behavior	541
11.6	Life Estimates for Constant Amplitude Loading	544
11.7	Life Estimates for Variable Amplitude Loading	558
11.8	Design Considerations	563
11.9	Plasticity Aspects and Limitations of LEFM for Fatigue Crack Growth	566
11.10	Summary	572
	References	573
	Problems and Questions	575
12	Environmentally Assisted Cracking	589
12.1	Introduction	589
12.2	Definitions, Concepts, and Analysis	592
12.3	EAC in Metals: Basic Mechanisms	595
12.4	Hydrogen-Induced Embrittlement	599
12.5	Liquid Metal Embrittlement	601
12.6	EAC of Polymers	604
12.7	EAC of Glasses and Ceramics	608
12.8	Additional Comments and Preventative Measures	610
	References	610
	Problems and Questions	611
13	Plastic Deformation Behavior and Models for Materials	614
13.1	Introduction	614
13.2	Stress-Strain Curves	617
13.3	Three-Dimensional Stress-Strain Relationships	625

13.4	Unloading and Cyclic Loading Behavior from Rheological Models	635
13.5	Cyclic Stress-Strain Behavior of Real Materials	644
13.6	Summary	656
	References	658
	Problems and Questions	659
14	Stress-Strain Analysis of Plastically Deforming Members	668
14.1	Introduction	668
14.2	Plasticity in Bending	669
14.3	Residual Stresses and Strains for Bending	680
14.4	Plasticity of Circular Shafts in Torsion	683
14.5	Notched Members	686
14.6	Cyclic Loading	698
14.7	Summary	709
	References	710
	Problems and Questions	711
15	Strain-Based Approach to Fatigue	721
15.1	Introduction	721
15.2	Strain Versus Life Curves	724
15.3	Mean Stress Effects	734
15.4	Multiaxial Stress Effects	743
15.5	Life Estimates for Structural Components	747
15.6	Additional Discussion	758
15.7	Summary	765
	References	766
	Problems and Questions	767
16	Time-Dependent Behavior: Creep and Damping	777
16.1	Introduction	777
16.2	Creep Testing	779
16.3	Physical Mechanisms of Creep	784
16.4	Time-Temperature Parameters and Life Estimates	796
16.5	Creep Failure under Varying Stress	809
16.6	Stress-Strain-Time Relationships	810
16.7	Creep Deformation under Varying Stress	817
16.8	Creep Deformation under Multiaxial Stress	823
16.9	Component Stress-Strain Analysis	825

16.10	Energy Dissipation (Damping) in Materials	830
16.11	Summary	839
	References	841
	Problems and Questions	842
Appendix A Review of Selected Topics from Mechanics of Materials		854
A.1	Introduction	854
A.2	Basic Formulas for Stresses and Deflections	854
A.3	Properties of Areas	856
A.4	Shears, Moments, and Deflections in Beams	858
A.5	Stresses in Pressure Vessels, Tubes, and Discs	858
A.6	Elastic Stress Concentration Factors for Notches	863
A.7	Fully Plastic Yielding Loads	864
	References	873
Appendix B Statistical Variation in Materials Properties		875
B.1	Introduction	875
B.2	Mean and Standard Deviation	875
B.3	Normal or Gaussian Distribution	877
B.4	Typical Variation in Materials Properties	879
B.5	One-Sided Tolerance Limits	880
B.6	Discussion	882
	References	883
Appendix C A Survey of Engineering Materials		884
C.1	Introduction	884
C.2	Alloying and Processing of Metals	885
C.3	Irons and Steels	891
C.4	Nonferrous Metals	899
C.5	Polymers	903
C.6	Ceramics and Glasses	912
C.7	Composite Materials	917
C.8	Summary	923
	References	924
ANSWERS FOR SELECTED PROBLEMS AND QUESTIONS		926
BIBLIOGRAPHY		937
INDEX		951