Contents

Prefa	ace	ix
Ackr	nowledgements	xi
Reso	Resources that accompany this book	
Cha	pter 1 Introduction: materials—history and character	1
1.1	Materials, processes and choice	2
1.2	Material properties	4
1.3	Design-limiting properties	9
1.4	Summary and conclusions	10
1.5	Further reading	10
1.6	Exercises	10
~		45

Chap	ter 2 Family trees: organizing materials and processes	13
2.1	Introduction and synopsis	14
2.2	Getting materials organized: the materials tree	14
2.3	Organizing processes: the process tree	18
2.4	Process-property interaction	21
2.5	Material property charts	22
2.6	Computer-aided information management for materials and processes	24
2.7	Summary and conclusions	25
2.8	Further reading	26
2.9	Exercises	26
2.10	Exploring design using CES	28
2.11	Exploring the science with CES Elements	28

Chapter 3 Strategic thinking: matching material to design		29
3.1	Introduction and synopsis	30
3.2	The design process	30
3.3	Material and process information for design	34
3.4	The strategy: translation, screening, ranking and documentation	36
3.5	Examples of translation	39
3.6	Summary and conclusions	43
3.7	Further reading	43
3.8	Exercises	44
3.9	Exploring design using CES	46

iv Contents

Chap	ter 4 Stiffness and weight: density and elastic moduli	47
4.1	Introduction and synopsis	48
4.2	Density, stress, strain and moduli	48
4.3	The big picture: material property charts	56
4.4	The science: what determines density and stiffness?	58
4.5	Manipulating the modulus and density	69
4.6	Summary and conclusions	73
4.7	Further reading	74
4.8	Exercises	74
4.9	Exploring design with CES	77
4.10	Exploring the science with CES Elements	78
Chap	ter 5 Flex, sag and wobble: stiffness-limited design	81
5.1	Introduction and synopsis	82
5.2	Standard solutions to elastic problems	82
5.3	Material indices for elastic design	89
5.4	Plotting limits and indices on charts	95
5.5	Case studies	99
5.6	Summary and conclusions	106
5.7	Further reading	107
5.8	Exercises	107
5.9	Exploring design with CES	109 109
5.10	Exploring the science with CES Elements	109
Chap	nter 6 Beyond elasticity: plasticity, yielding and ductility	111
6.1	Introduction and synopsis	112
6.2	Strength, plastic work and ductility: definition and measurement	112
6.3	The big picture: charts for yield strength	116
6.4	Drilling down: the origins of strength and ductility	118
6.5	Manipulating strength	127
6.6	Summary and conclusions	135
6.7	Further reading	136
6.8	Exercises	137 138
6.9	Exploring design with CES	138
6.10	Exploring the science with CES Elements	156
Chap	oter 7 Bend and crush: strength-limited design	141
7.1	Introduction and synopsis	142
7.2	Standard solutions to plastic problems	142
7.3	Material indices for yield-limited design	149
7.4	Case studies	154
7.5	Summary and conclusions	158 159
7.6	Further reading	137

7.7	Exercises	159
7.8	Exploring design with CES	161
Chap	ter 8 Fracture and fracture toughness	163
8.1	Introduction and synopsis	164
8.2	Strength and toughness	164
8.3	The mechanics of fracture	166
8.4	Material property charts for toughness	172
8.5	Drilling down: the origins of toughness	174
8.6	Manipulating properties: the strength-toughness trade-off	178
8.7	Summary and conclusions	181
8.8	Further reading	181
8.9	Exercises	182
8.10	Exploring design with CES	183
8.11	Exploring the science with CES Elements	183
Chap	ter 9 Shake, rattle and roll: cyclic loading, damage and failure	185
9.1	Introduction and synopsis	186
9.2	Vibration and resonance: the damping coefficient	186
9.3	Fatigue	187
9.4	Charts for endurance limit	194
9.5	Drilling down: the origins of damping and fatigue	195
9.6	Manipulating resistance to fatigue	196
9.7	Summary and conclusions	198
9.8	Further reading	199
9.9	Exercises	199
9.10	Exploring design with CES	202
Chap	ter 10 Keeping it all together: fracture-limited design	203
10.1	Introduction and synopsis	204
10.2	Standard solutions to fracture problems	204
10.3	Material indices for fracture-safe design	205
10.4	Case studies	209
10.5	Summary and conclusions	220
10.6	Further reading	221
10.7	Exercises	221
10.8	Exploring design with CES	224
Chap	ter 11 Rub, slither and seize: friction and wear	227
11.1	Introduction and synopsis	228
11.2	Tribological properties	228
11.3	Charting friction and wear	229
11.4	The physics of friction and wear ³	231

Contents **V**

vi Contents

Chap	oter 12 Agitated atoms: materials and heat	245
11./	Exploring design with OLS	
119	Exploring design with CES	243
11.8	Exercises	241
11.7	Further reading	241
	Summary and conclusions	240
		240
11.5	Design and selection: materials to manage friction and wear	235

12.1	Introduction and synopsis	246
12.2	Thermal properties: definition and measurement	246
	The big picture: thermal property charts	249
12.4	Drilling down: the physics of thermal properties	251
12.5	Manipulating thermal properties	257
12.6	Design to exploit thermal properties	258
	Summary and conclusions	268
	Further reading	269
12.9	Exercises	270
12.10	Exploring design with CES	271
	Exploring the science with CES Elements	272

Chapt	Chapter 13 Running hot: using materials at high temperatures	
-	Introduction and synopsis	276
13.2	The temperature dependence of material properties	276
13.3	Charts for creep behavior	281
13.4	The science: diffusion and creep	284
13.5	Materials to resist creep	293
13.6	Design to cope with creep	296
13.7	Summary and conclusions	304
13.8	Further reading	305
13.9	Exercises	305
13.10	Exploring design with CES	308
13.11	Exploring the science with CES Elements	308

Chapter 14 Conductors, insulators and dielectrics		311
14.1	Introduction and synopsis	312
14.2	Conductors, insulators and dielectrics	313
14.3	Charts for electrical properties	317
14.4	Drilling down: the origins and manipulation of electrical properties	320
	Design: using the electrical properties of materials	331
14.6	Summary and conclusions	338
	Further reading	338
14.8	Exercises	339
14.9	Exploring design with CES	341
14.10	Exploring the science with CES Elements	343

Chant	er 15 Magnetic materials	345
	Introduction and synopsis	346
15.2	Magnetic properties: definition and measurement	346
15.2	Charts for magnetic properties	351
15.5	Drilling down: the physics and manipulation of magnetic properties	353
	Materials selection for magnetic design	358
15.5		363
15.6	Summary and conclusions	363
15.7	Further reading	364
15.8	Exercises	365
15.9	Exploring design with CES	366
15.10	Exploring the science with CES Elements	500
Chap	ter 16 Materials for optical devices	367
16.1	Introduction and synopsis	368
16.2	The interaction of materials and radiation	368
16.3	Charts for optical properties	373
16.4	Drilling down: the physics and manipulation of optical properties	375
16.5	Optical design	381
16.6	Summary and conclusions	382
16.0 16.7	Further reading	383
16.8	Exercises	383
16.9	Exploring design with CES	384
	Exploring the science with CES Elements	385
-1	a da purchility evidetion correction and degradation	387
	ter 17 Durability: oxidation, corrosion and degradation	388
	Introduction and synopsis	388
17.2	Oxidation, flammability and photo-degradation	390
17.3	Oxidation mechanisms	392
17.4	Making materials that resist oxidation	395
17.5	Corrosion: acids, alkalis, water and organic solvents	396
17.6	Drilling down: mechanisms of corrosion	401
17.7	Fighting corrosion	401
17.8	Summary and conclusions	404
	Further reading	403
	Exercises	403
17.11	Exploring design with CES	
17.12	Exploring the science with CES Elements	407
Char	ter 18 Heat, beat, stick and polish: manufacturing processes	409
18.1	Introduction and synopsis	410
18.2	Process selection in design	410
18.3	Process attributes: material compatibility	413
18.5		414

18.4 Shaping processes: attributes and origins

viii Contents

18.5	Joining processes: attributes and origins	423
	Surface treatment (finishing) processes: attributes and origins	426
	Estimating cost for shaping processes	427
	Computer-aided process selection	432
	Case studies	434
	Summary and conclusions	443
	Further reading	444
	Exercises	445
	Exploring design with CES	446
	Exploring the science with CES Elements	447

Chapter 19 Follow the recipe: processing and properties	
	450
	450
	454
	462
	464
	472
	474
	475
	476
Exploring design with CES	477
	ter 19 Follow the recipe: processing and properties Introduction and synopsis Microstructure of materials Microstructure evolution in processing Processing for properties Case studies Making hybrid materials Summary and conclusions Further reading Exercises Exploring design with CES

Chapter 20 Materials, processes and the environment		479
	Introduction and synopsis	480
	Material consumption and its growth	480
	The material life cycle and criteria for assessment	483
	Definitions and measurement: embodied energy, process	
2011	energy and end of life potential	484
20.5	Charts for embodied energy	490
	Design: selecting materials for eco-design	493
	Summary and conclusions	497
20.8	Appendix: some useful quantities	498
	Further reading	498
	Exercises	499
	Exploring design with CES	501

Index

503