

CONTENTS

Preface	xvii
Acknowledgments	xix
Notation	xx
Symbols—Roman	xxi
Symbols—Greek	xxv
1 Introduction	1
1.1 Thermodynamics and Kinetics	2
1.1.1 Classical Thermodynamics and Constructions of Kinetic Theories	2
1.1.2 Averaging	4
1.2 Irreversible Thermodynamics and Kinetics	5
1.3 Mathematical Background	7
1.3.1 Fields	7
1.3.2 Variations	7
1.3.3 Continuum Limits and Coarse Graining	8
1.3.4 Fluxes	10
1.3.5 Accumulation	11
1.3.6 Conserved and Nonconserved Quantities	12
1.3.7 Matrices, Tensors, and the Eigensystem	13
Bibliography	16
Exercises	16
	v

PART I MOTION OF ATOMS AND MOLECULES BY DIFFUSION

2	Irreversible Thermodynamics: Coupled Forces and Fluxes	23
2.1	Entropy and Entropy Production	23
2.1.1	Entropy Production	25
2.1.2	Conjugate Forces and Fluxes	27
2.1.3	Basic Postulate of Irreversible Thermodynamics	27
2.2	Linear Irreversible Thermodynamics	28
2.2.1	General Coupling between Forces and Fluxes	28
2.2.2	Force-Flux Relations when Extensive Quantities are Constrained	30
2.2.3	Introduction of the Diffusion Potential	32
2.2.4	Onsager's Symmetry Principle	33
	Bibliography	35
	Exercises	36
3	Driving Forces and Fluxes for Diffusion	41
3.1	Concentration Gradients and Diffusion	41
3.1.1	Self-Diffusion: Diffusion in the Absence of Chemical Effects	42
3.1.2	Self-Diffusion of Component i in a Chemically Homogeneous Binary Solution	44
3.1.3	Diffusion of Substitutional Particles in a Chemical Concentration Gradient	44
3.1.4	Diffusion of Interstitial Particles in a Chemical Concentration Gradient	52
3.1.5	On the Algebraic Signs of Diffusivities	53
3.1.6	Summary of Diffusivities	53
3.2	Electrical Potential Gradients and Diffusion	54
3.2.1	Charged Ions in Ionic Conductors	55
3.2.2	Electromigration in Metals	55
3.3	Thermal Gradients and Diffusion	56
3.4	Capillarity and Diffusion	57
3.4.1	The Flux Equation and Diffusion Equation	58
3.4.2	Boundary Conditions	61
3.5	Stress and Diffusion	61
3.5.1	Effect of Stress on Mobilities	61
3.5.2	Stress as a Driving Force for Diffusion: Formation of Solute-Atom Atmosphere around Dislocations	62
3.5.3	Influence of Stress on the Boundary Conditions for Diffusion: Diffusional Creep	64
3.5.4	Summary of Diffusion Potentials	66
	Bibliography	67

Exercises	68
4 The Diffusion Equation	77
4.1 Fick's Second Law	77
4.1.1 Linearization of the Diffusion Equation	78
4.1.2 Relation of Fick's Second Law to the Heat Equation	79
4.1.3 Variational Interpretation of the Diffusion Equation	80
4.2 Constant Diffusivity	81
4.2.1 Geometrical Interpretation of the Diffusion Equation when Diffusivity is Constant	81
4.2.2 Scaling of the Diffusion Equation	81
4.2.3 Superposition	83
4.3 Diffusivity as a Function of Concentration	85
4.4 Diffusivity as a Function of Time	87
4.5 Diffusivity as a Function of Direction	88
Bibliography	91
Exercises	91
5 Solutions to the Diffusion Equation	99
5.1 Steady-State Solutions	100
5.1.1 One Dimension	100
5.1.2 Cylindrical Shell	101
5.1.3 Spherical Shell	102
5.1.4 Variable Diffusivity	102
5.2 Non-Steady-State Diffusion	103
5.2.1 Instantaneous Localized Sources in Infinite Media	103
5.2.2 Solutions Involving the Error Function	105
5.2.3 Method of Superposition	107
5.2.4 Method of Separation of Variables: Diffusion on a Finite Domain	107
5.2.5 Method of Laplace Transforms	110
5.2.6 Estimating the Diffusion Depth and Time to Approach Steady State	113
Bibliography	114
Exercises	114
6 Diffusion in Multicomponent Systems	131
6.1 General Formulation	131
6.2 Solving the Diffusion Equations	134
6.2.1 Constant Diffusivities	135
6.2.2 Concentration-Dependent Diffusivities	139

6.3	Measurement of Diffusivities	141
	Bibliography	141
	Exercises	141
7	Atomic Models for Diffusion	145
7.1	Thermally Activated Atomic Jumping	145
7.1.1	One-Particle Model with Square Potential-Energy Wells	146
7.1.2	One-Particle Model with Parabolic Potential-Energy Wells	148
7.1.3	Many-Body Model	149
7.2	Diffusion as a Series of Discrete Jumps	154
7.2.1	Relation of Diffusivity to the Mean-Square Particle Displacement	155
7.2.2	Diffusion and Random Walks	156
7.2.3	Diffusion with Correlated Jumps	158
	Bibliography	158
	Exercises	159
8	Diffusion in Crystals	163
8.1	Atomic Mechanisms	163
8.1.1	Ring Mechanism	164
8.1.2	Vacancy Mechanism	164
8.1.3	Interstitialcy Mechanism	165
8.1.4	Interstitial Mechanism	167
8.1.5	Diffusion Mechanisms in Various Materials	167
8.2	Atomic Models for Diffusivities	169
8.2.1	Metals	169
8.2.2	Ionic Solids	177
8.3	Diffusional Anelasticity (Internal Friction)	183
8.3.1	Anelasticity due to Reorientation of Anisotropic Point Defects	183
8.3.2	Determination of Diffusivities	189
	Bibliography	189
	Exercises	190
9	Diffusion along Crystal Imperfections	209
9.1	The Diffusion Spectrum	209
9.2	Grain Boundaries	214
9.2.1	Regimes of Grain-Boundary Short-Circuit Diffusion in a Polycrystal	214
9.2.2	Analysis of Diffusion in the A, B, and C Regimes	218
9.2.3	Mechanism of Fast Grain-Boundary Diffusion	221

9.3	Dislocations	222
9.4	Free Surfaces	223
	Bibliography	224
	Exercises	225
10	Diffusion in Noncrystalline Materials	229
10.1	Free-Volume Model for Liquids	229
10.2	Diffusion in Amorphous Metals	232
10.2.1	Self-Diffusion	232
10.2.2	Diffusion of Small Interstitial Solute Atoms	234
10.3	Small Atoms (Molecules) in Glassy Polymers	239
10.4	Alkali Ions in Network Oxide Glasses	240
10.5	Diffusion of Polymer Chains	241
10.5.1	Structure of Polymer Chains	241
10.5.2	Diffusion of Isolated Polymer Chains in Dilute Solutions	243
10.5.3	Diffusion of Densely Entangled Polymer Chains by Reptation	245
	Bibliography	247
PART II MOTION OF DISLOCATIONS AND INTERFACES		
11	Motion of Dislocations	253
11.1	Glide and Climb	253
11.2	Driving Forces on Dislocations	255
11.2.1	Mechanical Force	255
11.2.2	Osmotic Force	256
11.2.3	Curvature Force	257
11.2.4	Total Driving Force on a Dislocation	258
11.3	Dislocation Glide	258
11.3.1	Glide in Perfect Single Crystals	258
11.3.2	Glide in Imperfect Crystals Containing Various Obstacles	263
11.3.3	Some Experimental Observations	264
11.3.4	Supersonic Glide Motion	265
11.3.5	Contributions of Dislocation Motion to Anelastic Behavior	266
11.4	Dislocation Climb	266
11.4.1	Diffusion-Limited vs. Source-Limited Climb Kinetics	267
11.4.2	Experimental Observations	269
11.4.3	Analyses of Two Climb Problems	269
	Bibliography	274
	Exercises	275
12	Motion of Crystalline Surfaces	285
12.1	Thermodynamics of Interface Motion	285

12.2	Motion of Crystal/Vapor Interfaces	286
12.2.1	Structure of Crystal/Vapor Surfaces	287
12.2.2	Crystal Growth from a Supersaturated Vapor	288
12.2.3	Surfaces as Sinks for Supersaturated Lattice Vacancies	291
12.3	Interface Motion during Solidification	292
12.3.1	Structure of Crystal/Liquid Interfaces	292
12.3.2	Crystal Growth from an Undercooled Liquid	292
	Bibliography	294
	Exercises	295
13	Motion of Crystalline Interfaces	303
13.1	Thermodynamics of Crystalline Interface Motion	303
13.2	Conservative and Nonconservative Motion	304
13.3	Conservative Motion	305
13.3.1	Glissile Motion of Sharp Interfaces by Interfacial Dislocation Glide	305
13.3.2	Thermally Activated Motion of Sharp Interfaces by Glide and Climb of Interfacial Dislocations	308
13.3.3	Thermally Activated Motion of Sharp Interfaces by Atom Shuffling	311
13.3.4	Thermally Activated Motion of Diffuse Interfaces by Self-Diffusion	312
13.3.5	Impediments to Conservative Interface Motion	312
13.3.6	Observations of Thermally Activated Grain-Boundary Motion	315
13.4	Nonconservative Motion	317
13.4.1	Source Action of Sharp Interfaces	317
13.4.2	Diffusion-Limited Vs. Source-Limited Kinetics	321
	Bibliography	324
	Exercises	325
PART III MORPHOLOGICAL EVOLUTION DUE TO CAPILLARY AND APPLIED MECHANICAL FORCES		
14	Surface Evolution due to Capillary Forces	337
14.1	Isotropic Surfaces	338
14.1.1	Flattening of Free Surfaces by Surface Diffusion	338
14.1.2	Surface Evolution by Vapor Transport	341
14.1.3	Evolution of Perturbed Cylinder by Vapor Transport	345
14.1.4	Evolution of Perturbed Cylinder by Surface Diffusion	345
14.1.5	Thermodynamic and Kinetic Morphological Wavelengths	346
14.2	Anisotropic Surfaces	346

14.2.1	Some Geometrical Aspects of Anisotropic Surfaces	346
14.2.2	Rate of Morphological Interface Evolution	350
	Bibliography	353
	Exercises	354
15	Coarsening due to Capillary Forces	363
15.1	Coarsening of Particle Distributions	363
15.1.1	Classical Mean-Field Theory of Coarsening	363
15.1.2	Beyond the Classical Mean-Field Theory of Coarsening	371
15.2	Grain Growth	373
15.2.1	Grain Growth in Two Dimensions	373
15.2.2	Grain Growth in Three Dimensions	379
	Bibliography	382
	Exercises	384
16	Morphological Evolution: Diffusional Creep, and Sintering	387
16.1	Morphological Evolution for Simple Geometries	388
16.1.1	Evolution of Bamboo Wire via Grain-Boundary Diffusion	389
16.1.2	Evolution of a Bundle of Parallel Wires via Grain-Boundary Diffusion	391
16.1.3	Evolution of Bamboo Wire by Bulk Diffusion	392
16.1.4	Neck Growth between Two Spherical Particles via Surface Diffusion	394
16.2	Diffusional Creep	395
16.2.1	Diffusional Creep of Two-Dimensional Polycrystals	395
16.2.2	Diffusional Creep of Three-Dimensional Polycrystals	398
16.3	Sintering	400
16.3.1	Sintering Mechanisms	400
16.3.2	Sintering Microstructures	401
16.3.3	Model Sintering Experiments	403
16.3.4	Scaling Laws for Sintering	403
16.3.5	Sintering Mechanisms Maps	405
	Bibliography	406
	Exercises	408
PART IV PHASE TRANSFORMATIONS		
17	General Features of Phase Transformations	419
17.1	Order Parameters	420
17.1.1	One-Component or Fixed Stoichiometry Systems	420
17.1.2	Two-Component Systems	423
17.2	Molar Free-Energy Changes	428

17.3	Continuous and Discontinuous Transformations	430
	Bibliography	431
18	Spinodal and Order–Disorder Transformations	433
18.1	Interdiffusivity at Unstable Compositions	433
18.2	Diffuse Interface Theory	435
18.2.1	Free Energy of an Inhomogeneous System	436
18.2.2	Structure and Energy of Diffuse Interfaces	437
18.2.3	Diffusion Potential for Transformation	439
18.3	Evolution Equations for Order Parameters	440
18.3.1	Cahn–Hilliard Equation	440
18.3.2	Allen–Cahn Equation	441
18.3.3	Numerical Simulation and the Phase-Field Method	441
18.4	Decomposition and Order–Disorder: Initial Stages	443
18.4.1	Cahn–Hilliard: Critical and Kinetic Wavelengths	443
18.4.2	Allen–Cahn: Critical Wavelength	444
18.5	Coherency-Strain Effects	445
18.5.1	Generalizations of the Cahn–Hilliard and Allen–Cahn Equations	448
18.5.2	Diffraction and the Cahn–Hilliard Equation	450
	Bibliography	451
	Exercises	452
19	Nucleation	459
19.1	Homogeneous Nucleation	460
19.1.1	Classical Theory of Nucleation in a One-Component System without Strain Energy	460
19.1.2	Classical Theory of Nucleation in a Two-Component System without Strain Energy	468
19.1.3	Effect of Elastic Strain Energy	468
19.1.4	Nucleus Shape of Minimum Energy	473
19.1.5	More Complete Expressions for the Classical Nucleation Rate	474
19.1.6	Nonclassical Models for the Critical Nucleus	476
19.1.7	Discussion	476
19.2	Heterogeneous Nucleation	477
19.2.1	Nucleation on Grain Boundaries, Grain Edges, and Grain Corners	477
19.2.2	Nucleation on Dislocations	481
	Bibliography	484
	Exercises	485

20 Growth of Phases in Concentration and Thermal Fields	501
20.1 Growth of Planar Layers	502
20.1.1 Heat Conduction-Limited Growth	502
20.1.2 Diffusion-Limited Growth	504
20.1.3 Growth Limited by Heat Conduction and Mass Diffusion Simultaneously	508
20.1.4 Interface Source-Limited Growth	510
20.2 Growth of articles	512
20.2.1 Diffusion-Limited Growth	512
20.2.2 Interface Source-Limited Growth	514
20.3 Morphological Stability of Moving Interfaces	515
20.3.1 Stability of Liquid/Solid Interface during Solidification of a Unary System	516
20.3.2 Stability of α/β Interface during Diffusion-Limited Particle Growth	518
20.3.3 Stability of Liquid/Solid Interface during Binary Alloy Solidification	518
20.3.4 Analyses of Interfacial Stability	519
Bibliography	524
Exercises	526
21 Concurrent Nucleation and Growth	533
21.1 Overall Rate of Discontinuous Transformation	533
21.1.1 Time-Cone Analysis of Concurrent Nucleation and Growth	534
21.1.2 Transformations near the Edge of a Thin Semi-Infinite Plate	537
21.2 Time-Temperature-Transformation (TTT) Diagrams	538
Bibliography	540
Exercises	540
22 Solidification	543
22.1 One-Dimensional Solidification	543
22.1.1 Scheil Equation	543
22.1.2 Zone Melting and Zone Leveling	546
22.2 Cellular and Dendritic Solidification	547
22.2.1 Formation of Cells and Dendrites	547
22.2.2 Solute Segregation during Dendritic Solidification	548
22.3 Structure of Castings and Ingots	549
Bibliography	550
Exercises	550
23 Precipitation	555

23.1	General Features	555
23.2	Nucleus Morphology and Energy	556
23.3	Coherency Loss during Growth	557
23.4	Two Example Systems	558
23.4.1	Cu-Co System	558
23.4.2	Al-Cu System	560
	Bibliography	561
24	Martensitic Transformations	563
24.1	General Features	563
24.2	Crystallography	565
24.2.1	Lattice Deformation	565
24.2.2	Undistorted Plane by Application of Additional Lattice-Invariant Deformation	567
24.2.3	Invariant Plane by Addition of Rigid-Body Rotation	570
24.2.4	Tensor Analysis of the Crystallographic Problem	571
24.2.5	Further Aspects of the Crystallographic Model	571
24.3	Glissile Interface	572
24.4	Nucleation of Martensite	574
24.5	Examples of Martensitic Transformations	575
24.5.1	In-Tl System	575
24.5.2	Fe-Ni System	578
24.5.3	Fe-Ni-C System	579
	Bibliography	580
	Exercises	581
Appendix A:	Densities, Fractions, and Atomic Volumes of Components	587
A.1	Concentration Variables	587
A.1.1	Mass Density	587
A.1.2	Mass Fraction	588
A.1.3	Number Density or Concentration	588
A.1.4	Number, Mole, or Atom Fraction	588
A.1.5	Site Fraction	588
A.2	Atomic Volume	588
Appendix B:	Structure of Crystalline Interfaces	591
B.1	Geometrical Degrees of Freedom	591
B.2	Sharp and Diffuse Interfaces	592
B.3	Singular, Vicinal, and General Interfaces	593
B.4	Homophase and Heterophase Interfaces	595
B.5	Grain Boundaries	596

B.6 Coherent, Semicoherent, and Incoherent Interfaces	597
B.7 Line Defects in Crystal/Crystal Interfaces	599
Bibliography	600
Appendix C: Capillarity and Mathematics of Space Curves and Interfaces	601
C.1 Specification of Space Curves and Interfaces	601
C.1.1 Space Curves	601
C.1.2 Interfaces	603
C.2 Isotropic Interfaces and Mean Curvature	605
C.2.1 Implications of Mean Curvature	605
C.3 Anisotropic Interfaces and Weighted Mean Curvature	608
C.3.1 Geometric Constructions for Anisotropic Surface Energies	608
C.3.2 Implications of Weighted Mean Curvature	610
C.4 Equilibrium at a Curved Interface	611
C.4.1 Gibbs-Thomson Equation	611
C.4.2 Equilibrium Solubilities of Small Dispersed-Phase Particles	612
Bibliography	615
Illustration Credits	617
Cited Author Index	620
Figure Index	623
Topic Index	639