CONTENTS

Preface xxi

About the Authors xxiv

General Introduction 1

- I.1 What is Manufacturing? 1
- I.2 The Product Design Process and Concurrent Engineering 11
- I.3 Design for Manufacture, Assembly, Disassembly, and Service 14
- I.4 Selecting Materials 16
- I.5 Selecting Manufacturing Processes 19
- 1.6 Environmentally Conscious Design and Manufacturing 32
- I.7 Computer-Integrated Manufacturing 33
- **I.8** Lean Production and Agile Manufacturing 37
- 1.9 Quality Assurance and Total Quality Management 38
- I.10 Global Competitiveness and Manufacturing Costs 39
- I.11 General Trends in Manufacturing 41

Part I: Fundamentals of Materials: Behavior and Manufacturing Properties 43

The Structure of Metals 46

- 1.1 Introduction 46
- 1.2 The Crystal Structure of Metals 47
- 1.3 Deformation and Strength of Single Crystals 50
- 1.4 Grains and Grain Boundaries 54
- 1.5 Plastic Deformation of Polycrystalline Metals 57
- 1.6 Recovery, Recrystallization, and Grain Growth 58
- 1.7 Cold, Warm, and Hot Working 60

Summary 61 Key Terms 61 Bibliography 62 Review Questions 62 Qualitative Problems 62 Quantitative Problems 63 Synthesis, Design, and Projects 63

Mechanical Behavior, Testing, and Manufacturing Properties of Materials 64

- 2.1 Introduction 64
- 2.2 Tension 65
- 2.3 Compression 76

- 2.4 Torsion 78
- 2.5 Bending 78
- 2.6 Hardness 79
- 2.7 Fatigue 83
- 2.8 Creep 86
- 2.9 Impact 87
- 2.10 Failure and Fracture of Materials in Manufacturing and Service 87
- 2.11 Residual Stresses 94
- 2.12 Work, Heat, and Temperature 96

Summary 97 Key Terms 98 Bibliography 98 Review Questions 98 Qualitative Problems 99 Quantitative Problems 99 Synthesis, Design, and Projects 101

3

Physical Properties of Materials 102

- 3.1 Introduction 102
- 3.2 Density 103
- 3.3 Melting Point 106
- 3.4 Specific Heat 106
- 3.5 Thermal Conductivity 107
- 3.6 Thermal Expansion 107
- 3.7 Electrical, Magnetic, and Optical Properties 108
- 3.8 Corrosion Resistance 109

Summary 111 Key Terms 111 Bibliography 112 Review Questions 112 Qualitative Problems 112 Quantitative Problems 112 Synthesis, Design, and Projects 113

4

Metal Alloys: Structure and Strengthening by Heat Treatment 114

- 4.1 Introduction 114
- 4.2 Structure of Alloys 115
- 4.3 Phase Diagrams 118
- 4.4 The Iron-Carbon System 121
- 4.5 The Iron-Iron Carbide Phase Diagram and the Development of Microstructures in Steels 123
- 4.6 Cast Irons 125
- 4.7 Heat Treatment of Ferrous Alloys 127
- 4.8 Hardenability of Ferrous Alloys 132
- 4.9 Heat Treatment of Nonferrous Alloys and Stainless Steels 134
- 4.10 Case Hardening 136
- 4.11 Annealing 137
- 4.12 Heat-Treating Furnaces and Equipment 142

4.13 Design Considerations for Heat Treating 144

Summary 145 Key Terms 145 Bibliography 146 Review Questions 146 Qualitative Problems 146 Quantitative Problems 147 Synthesis, Design, and Projects 147

Ferrous Metals and Alloys: Production, General Properties, and Applications 149

5.1 Introduction 149

5

6

7

- 5.2 Production of Iron and Steel 150
- 5.3 Casting of Ingots 153
- 5.4 Continuous Casting 154
- 5.5 Carbon and Alloy Steels 156
- 5.6 Stainless Steels 161
- 5.7 Tool and Die Steels 163

Summary 165 Key Terms 166 Bibliography 166 Review Questions 166 Qualitative Problems 167 Quantitative Problems 167 Synthesis, Design, and Projects 168

Nonferrous Metals and Alloys: Production, General Properties, and Applications 169

- 6.1 Introduction 169
- 6.2 Aluminum and Aluminum Alloys 170
- 6.3 Magnesium and Magnesium Alloys 174
- 6.4 Copper and Copper Alloys 176
- 6.5 Nickel and Nickel Alloys 178
- 6.6 Superalloys 179
- 6.7 Titanium and Titanium Alloys 180
- 6.8 Refractory Metals and Alloys 181
- 6.9 Beryllium 183
- 6.10 Zirconium 183
- 6.11 Low-Melting Alloys 183
- 6.12 Precious Metals 185
- 6.13 Shape-Memory Alloys 185
- 6.14 Amorphous Alloys (Metallic Glasses) 186
- 6.15 Metal Foams 186
- 6.16 Nanomaterials 186

Summary 187 Key Terms 188 Bibliography 188 Review Questions 188 Qualitative Problems 189 Quantitative Problems 189 Synthesis, Design, and Projects 190

Polymers: Structure, General Properties, and Applications 191

- 7.1 Introduction 191
- 7.2 The Structure of Polymers 193
- 7.3 Thermoplastics 202
- 7.4 Thermosetting Plastics 206
- 7.5 Additives in Plastics 207
- 7.6 General Properties and Applications of Thermoplastics 208

- 7.7 General Properties and Applications of Thermosetting Plastics 211
- 7.8 Biodegradable Plastics 212
- 7.9 Elastomers (Rubbers) 214

Summary 215 Key Terms 216 Bibliography 216 Review Questions 217 Qualitative Problems 217 Quantitative Problems 218 Synthesis, Design, and Projects 218

8

Ceramics, Graphite, and Diamond: Structure, General Properties, and Applications 219

- 8.1 Introduction 219
- 8.2 The Structure of Ceramics 220
- 8.3 General Properties and Applications of Ceramics 224
- 8.4 Glasses 229
- 8.5 Glass Ceramics 231
- 8.6 Graphite 232
- 8.7 Diamond 233

Summary 234 Key Terms 235 Bibliography 235 Review Questions 235 Qualitative Problems 236 Quantitative Problems 236 Synthesis, Design, and Projects 237

9

Composite Materials: Structure, General Properties, and Applications 238

- 9.1 Introduction 238
- 9.2 The Structure of Reinforced Plastics 239
- 9.3 Properties of Reinforced Plastics 244
- 9.4 Applications of Reinforced Plastics 248
- 9.5 Metal-Matrix Composites 251
- 9.6 Ceramic-Matrix Composites 253
- 9.7 Other Composites 254

Summary 254 Key Terms 255 Bibliography 255 Review Questions 255 Qualitative Problems 256 Quantitative Problems 257 Synthesis, Design, and Projects 257

Part II: Metal-Casting Processes and Equipment 259

10 Fundamentals of Metal Casting 261

- 10.1 Introduction 261
- 10.2 Solidification of Metals 262
- 10.3 Fluid Flow 267
- 10.4 Fluidity of Molten Metal 270

10.5 Heat Transfer 272
10.6 Defects 275
Summary 281 Key Terms 281 Bibliography 282
Review Questions 282 Qualitative Problems 282
Ouantitative Problems 283 Synthesis, Design, and Projects 284

Metal-Casting Processes 285

1	1	l.1	L I	Introc	luction	285

11

11.2 Expendable-Mold Casting Processes 287

- 11.3 Permanent-Mold Casting Processes 303
- 11.4 Casting Techniques for Single-Crystal Components 312
- 11.5 Rapid Solidification 314
- 11.6 Inspection of Castings 314
- 11.7 Melting Practice and Furnaces 315

11.8 Foundries and Foundry Automation 316

Summary 317 Key Terms 318 Bibliography 318 Review Questions 319 Qualitative Problems 319 Quantitative Problems 320 Synthesis, Design, and ProJects 321

12 Metal Casting: Design, Materials, and Economics 323

12.1 Introduction 323

- 12.2 Design Considerations in Casting 323
- 12.3 Casting Alloys 332

12.4 Economics of Casting 337

Summary 339 Key Terms 339 Bibliography 339 Review Questions 340 Qualitative Problems 340 Quantitative Problems 341 Synthesis, Design, and Projects 341

Part III: Forming and Shaping Processes and Equipment 344

13 Rolling of Metals 347

- 13.1 Introduction 347
- 13.2 The Flat-Rolling Process 349
- 13.3 Flat-Rolling Practice 354
- 13.4 Rolling Mills 358

13.5 Various Rolling Processes and Mills 360

Summary 368 Key Terms 368 Bibliography 369 Review Questions 369 Qualitative Problems 369 Quantitative Problems 370 Synthesis, Design, and Projects 370

14 Forging of Metals 371

- 14.1 Introduction 371
- 14.2 Open-Die Forging 373
- 14.3 Impression-Die and Closed-Die Forging 376
- 14.4 Various Forging Operations 380
- 14.5 Forgeability of Metals—Forging Defects 384
- 14.6 Die Design, Die Materials, and Lubrication 387
- 14.7 Die Manufacturing Methods-Die Failures 388
- 14.8 Forging Machines 390
- 14.9 Economics of Forging 392

Summary 396 Bibliography 396 Key Terms 396 Review Questions 397 Qualitative Problems 397 Quantitative Problems 398 Synthesis, Design, and Projects 398

15 Extrusion and Drawing of Metals 400

- 15.1 Introduction 400
- 15.2 The Extrusion Process 402
- 15.3 Hot Extrusion 405
- 15.4 Cold Extrusion 409
- 15.5 Extrusion Defects 413
- 15.6 Extrusion Equipment 414
- 15.7 The Drawing Process 415
- 15.8 Drawing Practice 416
- 15.9 Drawing Defects and Residual Stresses 419
- 15.10 Drawing Equipment 419

Summary 420 Key Terms 421 Bibliography 421 Review Questions 421 Qualitative Problems 422 Quantitative Problems 422 Synthesis, Design, and Projects 423

16 Sheet-Metal Forming Processes 424

- 16.1 Introduction 424
- 16.2 Shearing 426
- 16.3 Sheet-Metal Characteristics and Formability 435
- 16.4 Formability Tests for Sheet Metals 437
- 16.5 Bending Sheets, Plates, and Tubes 440
- 16.6 Miscellaneous Bending and Related Operations 445
- 16.7 Deep Drawing 451
- 16.8 Rubber Forming 460
- 16.9 Spinning 461

- 16.10 Superplastic Forming 463
- 16.11 Specialized Forming Processes 465
- 16.12 Manufacturing of Metal Honeycomb Structures 470
- 16.13 Design Considerations in Sheet-Metal Forming 471
- 16.14 Equipment for Sheet-Metal Forming 474
- 16.15 Economics of Sheet-Forming Operations 476

Summary 477 Key Terms 478 Bibliography 478 Review Questions 479 Qualitative Problems 479 Quantitative Problems 480 Synthesis, Design, and Projects 481

17 Processing of Metal Powders 483

- 17.1 Introduction 483
- 17.2 Production of Metal Powders 484
- 17.3 Compaction of Metal Powders 490
- 17.4 Sintering 499
- 17.5 Secondary and Finishing Operations 503
- 17.6 Design Considerations 505
- 17.7 Process Capabilities 508
- 17.8 Economics of Powder Metallurgy 508

Summary 509 Key Terms 510 Bibliography 510 Review Questions 510 Qualitative Problems 511 Quantitative Problems 511 Synthesis, Design, and Projects 512

Processing of Ceramics, Glass, and Superconductors 513

18.1 Introduction 513

18

- 18.2 Shaping Ceramics 514
- 18.3 Forming and Shaping of Glass 521
- 18.4 Techniques for Strengthening and Annealing Glass 525
- 18.5 Design Considerations for Ceramics and Glasses 528
- 18.6 Processing of Superconductors 529

Summary 530 Key Terms 531 Bibliography 531 Review Questions 532 Qualitative Problems 532 Quantitative Problems 533 Synthesis, Design, and Projects 533

19 Forming and Shaping Plastics and Composite Materials 534

- 19.1 Introduction 534
- 19.2 Extrusion 536
- 19.3 Injection Molding 544

Contents

- 19.4 Blow Molding 552
- 19.5 Rotational Molding 554
- 19.6 Thermoforming 555
- 19.7 Compression Molding 556
- 19.8 Transfer Molding 557
- 19.9 Casting 558
- 19.10 Foam Molding 559
- 19.11 Cold Forming and Solid-Phase Forming 560
- 19.12 Processing Elastomers 561
- 19.13 Processing Polymer-Matrix Composites 562
- 19.14 Processing Metal-Matrix and Ceramic-Matrix Composites 570
- 19.15 Design Considerations 572

19.16 Economics of Processing Plastics and Composite Materials 574 Summary 575 Key Terms 575 Bibliography 576 Review Questions 577 Oualitative Problems 577

Quantitative Problems 578 Synthesis, Design, and Projects 578

20 Rapid-Prototyping Operations 580

- 20.1 Introduction 580
- 20.2 Subtractive Processes 582
- 20.3 Additive Processes 583
- 20.4 Virtual Prototyping 594
- 20.5 Direct Manufacturing and Rapid Tooling 594

Summary599Key Terms600Bibliography600Review Questions600Qualitative Problems601Quantitative Problems601Synthesis, Design, and Projects601

Part IV: Machining Processes and Machine Tools 603

21

Fundamentals of Machining 607

- 21.1 Introduction 607
- 21.2 Mechanics of Cutting 609
- 21.3 Cutting Forces and Power 620
- 21.4 Temperatures in Cutting 623
- 21.5 Tool Life: Wear and Failure 626
- 21.6 Surface Finish and Integrity 635
- 21.7 Machinability 638

Summary 642 Key Terms 642 Bibliography 643 Review Questions 643 Qualitative Problems 644 Quantitative Problems 644 Synthesis, Design, and Projects 645

22 Cutting-Tool Materials and Cutting Fluids 647

- 22.1 Introduction 647
- 22.2 High-Speed Steels 652
- 22.3 Cast-Cobalt Alloys 653
- 22.4 Carbides 653
- 22.5 Coated Tools 656
- 22.6 Alumina-Based Ceramics 661
- 22.7 Cubic Boron Nitride 662
- 22.8 Silicon-Nitride-Based Ceramics 663
- 22.9 Diamond 663
- 22.10 Whisker-Reinforced Tool Materials 664
- 22.11 Tool Costs and Reconditioning of Tools 664
- 22.12 Cutting Fluids 665

Summary 670 Key Terms 670 Bibliography 671 Review Questions 671 Qualitative Problems 671 Quantitative Problems 672 Synthesis, Design, and Projects 673

23 Machining Processes Used to Produce Round Shapes: Turning and Hole Making 674

- 23.1 Introduction 674
- 23.2 The Turning Process 676
- 23.3 Lathes and Lathe Operations 686
- 23.4 Boring and Boring Machines 703
- 23.5 Drilling, Drills, and Drilling Machines 704
- 23.6 Reaming and Reamers 714
- 23.7 Tapping and Taps 716

Summary 718 Key Terms 719 Bibliography 719 Review Questions 720 Qualitative Problems 720 Quantitative Problems 721 Synthesis, Design, and Projects 721

24 Machining Processes Used to Produce Various Shapes: Milling, Broaching, Sawing, and Filing; Gear Manufacturing 723

- 24.1 Introduction 723
- 24.2 Milling and Milling Machines 724
- 24.3 Planing and Shaping 741
- 24.4 Broaching and Broaching Machines 742
- 24.5 Sawing 745

24.6 Filing 748

24.7 Gear Manufacturing by Machining 749 Summary 756 Key Terms 756 Bibliography 756 Review Questions 757 Qualitative Problems 757 Quantitative Problems 758 Synthesis, Design, and Projects 758

25 Machining Centers, Advanced Machining Concepts and Structures, and Machining Economics 760

- 25.1 Introduction 760
- 25.2 Machining Centers 761
- 25.3 Machine-Tool Structures 770
- 25.4 Vibration and Chatter in Machining Operations 775
- 25.5 High-Speed Machining 778
- 25.6 Hard Machining 781
- 25.7 Ultraprecision Machining 782
- 25.8 Machining Economics 783

Summary 786 Key Terms 787 Bibliography 787 Review Questions 787 Qualitative Problems 787 Quantitative Problems 788 Synthesis, Design, and Projects 789

26 Abrasive Machining and Finishing Operations 790

- 26.1 Introduction 790
- 26.2 Abrasives and Bonded Abrasives 792
- 26.3 The Grinding Process 798
- 26.4 Grinding Operations and Machines 808
- 26.5 Design Considerations for Grinding 818
- 26.6 Ultrasonic Machining 818
- 26.7 Finishing Operations 820
- 26.8 Deburring Operations 825

26.9 Economics of Abrasive Machining and Finishing Operations 828 Summary 829 Key Terms 830 Bibliography 830 Review Questions 831 Qualitative Problems 831 Quantitative Problems 832 Synthesis, Design, and Projects 833

27 Advanced Machining Processes 835

- 27.1 Introduction 835
- 27.2 Chemical Machining 836
- 27.3 Electrochemical Machining 841
- 27.4 Electrochemical Grinding 845
- 27.5 Electrical-Discharge Machining 846

27.6 Laser-Beam Machining 851

27.7 Electron-Beam Machining 854

- 27.8 Water-Jet Machining 855
- 27.9 Abrasive-Jet Machining 858

27.10 Economics of Advanced Machining Processes 858

Summary 861 Key Terms 861 Bibliography 862

Review Questions 862 Qualitative Problems 862

Quantitative Problems 863 Synthesis, Design, and Projects 863

Part V: Fabrication of Microelectronic Devices and Micromanufacturing 865

28 Fabrication of Microelectronic Devices 868

- 28.1 Introduction 868
- 28.2 Clean Rooms 871
- 28.3 Semiconductors and Silicon 872
- 28.4 Crystal Growing and Wafer Preparation 874
- 28.5 Film Deposition 875
- 28.6 Oxidation 877
- 28.7 Lithography 878
- 28.8 Etching 885
- 28.9 Diffusion and Ion Implantation 893
- 28.10 Metallization and Testing 895
- 28.11 Wire Bonding and Packaging 897
- 28.12 Yield and Reliability 900
- 28.13 Printed Circuit Boards 901

Summary 903 Key Terms 903 Bibliography 904 Review Questions 905 Qualitative Problems 905 Quantitative Problems 905 Synthesis Design and Projects 907

29 Fabrication of Microelectromechanical Devices and Systems (MEMS) 908

- 29.1 Introduction 908
- 29.2 Micromachining of MEMS Devices 909

29.3 The LIGA Microfabrication Process 920

29.4 Solid Free-Form Fabrication of Devices 927

Summary 932 Key Terms 933 Bibliography 933 Review Questions 934 Qualitative Problems 934 Quantitative Problems 935 Synthesis, Design, and Projects 935

Part VI Joining Processes and Equipment 936

30

Fusion-Welding Processes 940

- 30.1 Introduction 940
- 30.2 Oxyfuel-Gas Welding 941
- 30.3 Arc-Welding Processes: Nonconsumable Electrode 944
- 30.4 Arc-Welding Processes: Consumable Electrode 948
- 30.5 Electrodes for Arc Welding 954
- 30.6 Electron-Beam Welding 956
- 30.7 Laser-Beam Welding 956
- 30.8 Cutting 958
- 30.9 The Weld Joint, Quality, and Testing 960

30.10 Joint Design and Process Selection 971

Summary 975 Key Terms 975 Bibliography 976 Review Questions 976 Qualitative Problems 977 Quantitative Problems 978 Synthesis, Design, and Projects 978

31 Solid-State Welding Processes 980

- 31.1 Introduction 980
- 31.2 Cold Welding and Roll Bonding 981
- 31.3 Ultrasonic Welding 982
- 31.4 Friction Welding 983
- 31.5 Resistance Welding 986
- 31.6 Explosion Welding 995
- 31.7 Diffusion Bonding 996
- 31.8 Economics of Welding Operations 998

Summary 999 Key Terms 1000 Bibliography 1000 Review Questions 1000 Qualitative Problems 1001 Quantitative Problems 1001 Synthesis, Design, and Projects 1002

32 Brazing, Soldering, Adhesive-Bonding, and Mechanical-Fastening Processes 1003

- 32.1 Introduction 1003
- 32.2 Brazing 1004
- 32.3 Soldering 1009
- 32.4 Adhesive Bonding 1014
- 32.5 Mechanical Fastening 1023
- 32.6 Joining Plastics, Ceramics, and Glasses 1027
- 32.7 Economics of Joining Operations 1030

Summary 1031 Key Terms 1031 Bibliography 1031 Review Questions 1032 Qualitative Problems 1032 Quantitative Problems 1033 Synthesis, Design, and Projects 1033

Part VII: Surface Technology 1034

33 Surface Roughness and Measurement; Friction, Wear, and Lubrication 1036

- 33.1 Introduction 1036
- 33.2 Surface Structure and Integrity 1037
- 33.3 Surface Texture and Roughness 1038
- 33.4 Friction 1043
- 33.5 Wear 1046
- 33.6 Lubrication 1050

33.7 Metalworking Fluids and Their Selection 1052

Summary 1055 Key Terms 1056 Bibliography 1057 Review Questions 1057 Qualitative Problems 1057 Quantitative Problems 1058 Synthesis, Design, and Projects 1058

34 Surface Treatments, Coatings, and Cleaning 1059

- 34.1 Introduction 1059
- 34.2 Mechanical Surface Treatments 1060
- 34.3 Mechanical Plating and Cladding 1062
- 34.4 Case Hardening and Hard Facing 1062
- 34.5 Thermal Spraying 1063
- 34.6 Vapor Deposition 1065
- 34.7 Ion Implantation and Diffusion Coating 1068
- 34.8 Laser Treatments 1069
- 34.9 Electroplating, Electroless Plating, and Electroforming 1069
- 34.10 Conversion Coatings 1073
- 34.11 Hot Dipping 1074
- 34.12 Porcelain Enameling; Ceramic and Organic Coatings 1075
- 34.13 Diamond Coating and Diamond-Like Carbon 1076
- 34.14 Surface Texturing 1077
- 34.15 Painting 1077
- 34.16 Cleaning of Surfaces 1078

Summary 1080 Key Terms 1080 Bibliography 1080 Review Questions 1081 Qualitative Problems 1081 Quantitative Problems 1082 Synthesis, Design, and Projects 1082

Part VIII: Common Aspects of Manufacturing 1084

35 Engineering Metrology and Instrumentation 1085

- 35.1 Introduction 1085
- 35.2 Measurement Standards 1086
- 35.3 Geometric Features of Parts; Analog and Digital Measurements 1087

- 35.4 Traditional Measuring Methods and Instruments 1089
- 35.5 Modern Measuring Instruments and Machines 1096
- 35.6 Automated Measurement 1100
- 35.7 General Characteristics and Selection of Measuring Instruments 1101
- 35.8 Geometric Dimensioning and Tolerancing 1101

Summary 1107 Key Terms 1107 Bibliography 1108 Review Questions 1108 Qualitative Problems 1108 Quantitative Problems 1109 Synthesis, Design, and Projects 1109

36

Quality Assurance, Testing, and Inspection 1110

- 36.1 Introduction 1110
- 36.2 Product Quality 1111
- 36.3 Quality Assurance 1112
- 36.4 Total Quality Management 1113
- 36.5 Taguchi Methods 1114
- 36.6 The ISO and QS Standards 1119
- 36.7 Statistical Methods of Quality Control 1121
- 36.8 Statistical Process Control 1124
- 36.9 Reliability of Products and Processes 1131
- 36.10 Nondestructive Testing 1132
- 36.11 Destructive Testing 1136
- 36.12 Automated Inspection 1137

Summary 1137 Key Terms 1138 Bibliography 1138 Review Questions 1139 Qualitative Problems 1140 Quantitative Problems 1140 Synthesis, Design, and Projects 1141

Part IX: Manufacturing in a Competitive Environment 1142

37 Automation of Manufacturing Processes 1144

- 37.1 Introduction 1144
- 37.2 Automation 1146
- 37.3 Numerical Control 1153
- 37.4 Adaptive Control 1161
- 37.5 Material Handling and Movement 1163
- 37.6 Industrial Robots 1165
- 37.7 Sensor Technology 1171
- 37.8 Flexible Fixturing 1176
- 37.9 Assembly Systems 1180

37.10 Design Considerations for Fixturing, Assembly, Disassembly, and Servicing 1183

37.11 Economic Considerations 1186

Summary 1187 Key Terms 1187 Bibliography 1188 Review Questions 1189 Qualitative Problems 1189 Synthesis, Design, and Projects 1189

38 Computer-Aided Manufacturing 1191

- 38.1 Introduction 1191
- 38.2 Manufacturing Systems 1191
- 38.3 Computer-Integrated Manufacturing 1192
- 38.4 Computer-Aided Design and Engineering 1195
- 38.5 Computer-Aided Manufacturing 1203
- 38.6 Computer-Aided Process Planning 1204
- 38.7 Computer Simulation of Manufacturing Processes and Systems 1206
- 38.8 Group Technology 1208

Summary 1215 Key Terms 1215 Bibliography 1216 Review Questions 1216 Qualitative Problems 1216 Synthesis, Design, and Projects 1217

39 Computer-Integrated Manufacturing Systems 1218

- 39.1 Introduction 1218
- 39.2 Cellular Manufacturing 1219
- 39.3 Flexible Manufacturing Systems 1221
- 39.4 Holonic Manufacturing 1224
- 39.5 Just-in-Time Production 1225
- 39.6 Lean Manufacturing 1227
- 39.7 Communications Networks in Manufacturing 1228
- 39.8 Artificial Intelligence 1230
- 39.9 Economic Considerations 1233

Summary 1234 Key Terms 1234 Bibliography 1235 Review Questions 1236 Qualitative Problems 1236 Synthesis, Design, and Projects 1236

40 Product Design and Process Selection in a Competitive Environment 1238

- 40.1 Introduction 1238
- 40.2 Product Design 1239
- 40.3 Product Quality and Life Expectancy 1242

- 40.4 Life-Cycle Assessment and Engineering; Sustainable Manufacturing 1244
- 40.5 Material Selection for Products 1246
- 40.6 Material Substitution 1250
- 40.7 Manufacturing Process Capabilities 1253
- 40.8 Process Selection 1257
- 40.9 Manufacturing Costs and Cost Reduction 1261

Summary 1269 Key Terms 1269 Bibliography 1269 Review Questions 1271 Qualitative Problems 1271 Synthesis, Design, and Projects 1272

Index 1278

Case Studies

- 11.1: Lost-Foam Casting of Engine Blocks 299
- 13.1: Manufacturing Solid-Rocket Motor-Case Segments for a Space Shuttle 366
- 14.1: Manufacture of a Stepped Pin by Heading and Piercing Operations 382
- 14.2: Suspension Components for the Lotus Elise Automobile 394
- 16.1: Cymbal Manufacture 468
- 18.1: Production of High-Temperature Superconducting Tapes 529
- **19.1:** EPOCH Hip Replacement 547
- 20.1: Invisalign Orthodontic Aligners 595
- 23.1: Bone Screw Retainer 717
- 25.1: High-Speed Dry Machining of Cast-Iron Engine Blocks 779
- 27.1: Electrochemical Machining of a Biomedical Implant 843
- 27.2: Manufacture of Stents 858

29.1: Accelerometer for Automotive Air Bags 928

- 32.1: Light Curing of Acrylic Adhesives for Medical Products 1020
- 36.1: Manufacture of Televisions by Sony Corporation 1118
- 36.2: Dimensional Control of Plastic Parts in Saturn Automobiles 1129
- 37.1: Development of a Modular Fixture 1178
- 38.1: CAD Model Development for Automotive Components 1199
- 40.1: Concurrent Engineering for Intravenous Solution Containers 1267