CONTENTS

	Preface	xvii
	Commonly Used Symbols, Subscripts, and Abbreviations	xx111
Chapter 1	Engine Types and Their Operation	1
1.1	Introduction and Historical Perspective	1
1.2	Engine Classifications	7
1.3	Engine Operating Cycles	7 9
1.4	Engine Components	12
1.5	Spark-Ignition Engine Operation	15
1.6	Examples of Spark-Ignition Engines	19
1.7	Compression-Ignition Engine Operation	25
1.8	Examples of Diesel Engines	31
1.9	Stratified-Charge Engines	37
Chapter 2	Engine Design and Operating Parameters	42
2.1	Important Engine Characteristics	42
2.2	Geometrical Properties of Reciprocating Engines	43
2.3	Brake Torque and Power	45
2.4	Indicated Work Per Cycle	46
2.5	Mechanical Efficiency	48
2.6	Road-Load Power	49
2.7	Mean Effective Pressure	50
2.8	Specific Fuel Consumption and Efficiency	51
2.9	Air/Fuel and Fuel/Air Ratios	53

2.10	Volumetric Efficiency	53
2.11	Engine Specific Weight and Specific Volume	54
2.12	Correction Factors for Power and Volumetric Efficiency	54
2.13	Specific Emissions and Emissions Index	56
2.14	•	56
2.15	Engine Design and Performance Data	57
Chapter 3	Thermochemistry of Fuel-Air Mixtures	62
3.1	Characterization of Flames	62
3.2	Ideal Gas Model	64
3.3	Composition of Air and Fuels	64
3.4	Combustion Stoichiometry	68
3.5	The First Law of Thermodynamics and Combustion	72
	3.5.1 Energy and Enthalpy Balances	72
	3.5.2 Enthalpies of Formation	76
	3.5.3 Heating Values	78
	3.5.4 Adiabatic Combustion Processes	80
	3.5.5 Combustion Efficiency of an Internal Combustion Engine	81
3.6	The Second Law of Thermodynamics Applied to Combustion	83
	3.6.1 Entropy	83
	3.6.2 Maximum Work from an Internal Combustion	
	Engine and Efficiency	83
3.7	Chemically Reacting Gas Mixtures	85
	3.7.1 Chemical Equilibrium	86
	3.7.2 Chemical Reaction Rates	92
Chapter 4	Properties of Working Fluids	100
-	1 0	
4.1	Introduction	100
4.2	Unburned Mixture Composition	102
4.3	Gas Property Relationships	107
4.4	A Simple Analytic Ideal Gas Model	109
4.5	Thermodynamic Charts	112
	4.5.1 Unburned Mixture Charts	112
	4.5.2 Burned Mixture Charts	116
	4.5.3 Relation between Unburned and Burned	100
1.6	Mixture Charts	123
4.6	Tables of Properties and Composition	127
4.7	Computer Routines for Property and Composition Calculations	130
	4.7.1 Unburned Mixtures	130
4.0	4.7.2 Burned Mixtures	135
4.8	Transport Properties	141
4.9	Exhaust Gas Composition	145
	4.9.1 Species Concentration Data	145
	4.9.2 Equivalence Ratio Determination from Exhaust	1.40
	Gas Constituents	148
	4.9.3 Effects of Fuel/Air Ratio Nonuniformity	152
	4.9.4 Combustion Inefficiency	154

Chapter 5		Ideal Models of Engine Cycles	161
	5.1	Introduction	161
	5.2	Ideal Models of Engine Processes	162
	5.3	Thermodynamic Relations for Engine Processes	164
	5.4	Cycle Analysis with Ideal Gas Working Fluid with c_v and c_p	
		Constant	169
		5.4.1 Constant-Volume Cycle	169
		5.4.2 Limited- and Constant-Pressure Cycles	172
		5.4.3 Cycle Comparison	173
	5.5	Fuel-Air Cycle Analysis	177
		5.5.1 SI Engine Cycle Simulation	178
		5.5.2 CI Engine Cycle Simulation	180
		5.5.3 Results of Cycle Calculations	181
	5.6	Overexpanded Engine Cycles	183
	5.7	Availability Analysis of Engine Processes	186
		5.7.1 Availability Relationships	186
		5.7.2 Entropy Changes in Ideal Cycles	188
		5.7.3 Availability Analysis of Ideal Cycles	189
	- 0	5.7.4 Effect of Equivalence Ratio	192
	5.8	Comparison with Real Engine Cycles	193
C	hapter 6	Gas Exchange Processes	205
	6.1	Inlet and Exhaust Processes in the Four-Stroke Cycle	206
	6.2	Volumetric Efficiency	209
		6.2.1 Quasi-Static Effects	209
		6.2.2 Combined Quasi-Static and Dynamic Effects	212
		6.2.3 Variation with Speed, and Valve Area, Lift, and Timing	216
	6.3	Flow Through Valves	220
		6.3.1 Poppet Valve Geometry and Timing	220
		6.3.2 Flow Rate and Discharge Coefficients	225
	6.4	Residual Gas Fraction	230
	6.5	Exhaust Gas Flow Rate and Temperature Variation	231
	6.6	Scavenging in Two-Stroke Cycle Engines	235
		6.6.1 Two-Stroke Engine Configurations	235
		6.6.2 Scavenging Parameters and Models	237
		6.6.3 Actual Scavenging Processes	240
	6.7	Flow Through Ports	245
	6.8	Supercharging and Turbocharging	248
		6.8.1 Methods of Power Boosting	248
		6.8.2 Basic Relationships	249
		6.8.3 Compressors	255
		6.8.4 Turbines	263
		6.8.5 Wave-Compression Devices	270
Ch	apter 7	SI Engine Fuel Metering and Manifold	
	-	Phenomena	279
	7.1	Spark-Ignition Engine Mixture Requirements	279
	7.2	Carburetors	282

	7.2.1 Carburetor Fundamentals	282
	7.2.2 Modern Carburetor Design	285
7.3	Fuel-Injection Systems	294
	7.3.1 Multipoint Port Injection	294
	7.3.2 Single-Point Throttle-Body Injection	299
7.4	Feedback Systems	301
7.5	Flow Past Throttle Plate	304
7.6	Flow in Intake Manifolds	308
	7.6.1 Design Requirements	308
	7.6.2 Air-Flow Phenomena	309
	7.6.3 Fuel-Flow Phenomena	314
Chapter 8	Charge Motion within the Cylinder	326
8.1	Intake Jet Flow	326
8.2	Mean Velocity and Turbulence Characteristics	330
	8.2.1 Definitions	330
	8.2.2 Application to Engine Velocity Data	336
8.3	Swirl	342
	8.3.1 Swirl Measurement	343
	8.3.2 Swirl Generation during Induction	345
	8.3.3 Swirl Modification within the Cylinder	349
8.4	Squish	353
8.5	Prechamber Engine Flows	357
. 8.6	Crevice Flows and Blowby	360
8.7	Flows Generated by Piston-Cylinder Wall Interaction	365
Chapter 9	Combustion in Spark-Ignition Engines	371
Chapter 9 9.1		
9.1	Essential Features of Process	371
-		
9.1	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States	371 376
9.1	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States	371 376 376
9.1	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization	371 376 376 383
9.1 9.2	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed	371 376 376 383 389
9.1 9.2	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization	371 376 376 383 389 390
9.1 9.2	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations	371 376 376 383 389 390 390
9.1 9.2	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure	371 376 376 383 389 390 390 390
9.1 9.2	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire	371 376 383 389 390 390 395 402
9.1 9.2 9.3	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.1 Observations and Definitions	371 376 383 389 390 390 395 402 406
9.1 9.2 9.3	Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire	371 376 376 383 389 390 390 390 395 402 406 413 413
9.1 9.2 9.3	 Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.1 Observations and Definitions ' 9.4.2 Causes of Cycle-by-Cycle and Cylinder-to-Cylinder Variations 	371 376 376 383 389 390 390 390 395 402 406 413 413 413
9.1 9.2 9.3 9.4	 Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.2 Causes of Cycle-by-Cycle and Cylinder-to-Cylinder Variations 9.4.3 Partial Burning, Misfire, and Engine Stability 	371 376 376 383 389 390 390 390 395 402 406 413 413 413 419 424
9.1 9.2 9.3	 Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.1 Observations and Definitions 9.4.2 Causes of Cycle-by-Cycle and Cylinder-to-Cylinder Variations 9.4.3 Partial Burning, Misfire, and Engine Stability Spark Ignition 	371 376 376 383 389 390 390 390 395 402 406 413 413 419 424 427
9.1 9.2 9.3 9.4	 Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.1 Observations and Definitions 9.4.2 Causes of Cycle-by-Cycle and Cylinder-to-Cylinder Variations 9.4.3 Partial Burning, Misfire, and Engine Stability Spark Ignition 9.5.1 Ignition Fundamentals 	371 376 376 383 389 390 390 390 395 402 406 413 413 413 419 424 427 427
9.1 9.2 9.3 9.4	 Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.1 Observations and Definitions 9.4.2 Causes of Cycle-by-Cycle and Cylinder-to-Cylinder Variations 9.4.3 Partial Burning, Misfire, and Engine Stability Spark Ignition 9.5.1 Ignition Fundamentals 9.5.2 Conventional Ignition Systems 	371 376 376 383 389 390 390 390 395 402 406 413 413 413 419 424 427 427 437
9.1 9.2 9.3 9.4 9.5	 Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.1 Observations and Definitions ' 9.4.2 Causes of Cycle-by-Cycle and Cylinder-to-Cylinder Variations 9.4.3 Partial Burning, Misfire, and Engine Stability Spark Ignition 9.5.1 Ignition Fundamentals 9.5.2 Conventional Ignition Systems 9.5.3 Alternative Ignition Approaches 	371 376 376 383 389 390 390 390 395 402 406 413 413 413 419 424 427 427 427 437 443
9.1 9.2 9.3 9.4	 Essential Features of Process Thermodynamic Analysis of SI Engine Combustion 9.2.1 Burned and Unburned Mixture States 9.2.2 Analysis of Cylinder Pressure Data 9.2.3 Combustion Process Characterization Flame Structure and Speed 9.3.1 Experimental Observations 9.3.2 Flame Structure 9.3.3 Laminar Burning Speeds 9.3.4 Flame Propagation Relations Cyclic Variations in Combustion, Partial Burning, and Misfire 9.4.1 Observations and Definitions 9.4.2 Causes of Cycle-by-Cycle and Cylinder-to-Cylinder Variations 9.4.3 Partial Burning, Misfire, and Engine Stability Spark Ignition 9.5.1 Ignition Fundamentals 9.5.2 Conventional Ignition Systems 	371 376 376 383 389 390 390 390 395 402 406 413 413 413 419 424 427 427 437

		9.6.2 Knock Fundamentals	457
		9.6.3 Fuel Factors	470
			10.1
Ch	apter 10	Combustion in Compression-Ignition Engines	491
	10.1	Essential Features of Process	491
	10.2	Types of Diesel Combustion Systems	493
		10.2.1 Direct-Injection Systems	493
		10.2.2 Indirect-Injection Systems	494
		10.2.3 Comparison of Different Combustion Systems	495
	10.3	Phenomenological Model of Compression-Ignition Engine	
		Combustion	497
		10.3.1 Photographic Studies of Engine Combustion	497
		10.3.2 Combustion in Direct-Injection, Multispray Systems	503
		10.3.3 Application of Model to Other Combustion Systems	506
	10.4	Analysis of Cylinder Pressure Data	508
		10.4.1 Combustion Efficiency	509
		10.4.2 Direct-Injection Engines	509
	10 7	10.4.3 Indirect-Injection Engines	514
	10.5	Fuel Spray Behavior	517
		10.5.1 Fuel Injection	517
		10.5.2 Overall Spray Structure	522
		10.5.3 Atomization	525 529
		10.54 Spray Penetration	
		10.5.5 Droplet Size Distribution	532 535
	10.6	10.5.6 Spray Evaporation Ignition Delay	539
	10.6	10.6.1 Definition and Discussion	539
		10.6.2 Fuel Ignition Quality	541
		10.6.3 Autoignition Fundamentals	542
		10.6.4 Physical Factors Affecting Delay	546
		10.6.5 Effect of Fuel Properties	550
		10.6.6 Correlations for Ignition Delay in Engines	553
	10.7	Mixing-Controlled Combustion	555
	10.7	10.7.1 Background	555
		10.7.2 Spray and Flame Structure	555
		10.7.3 Fuel-Air Mixing and Burning Rates	558
Ch	apter 11	Pollutant Formation and Control	567
	1 1.1	Nature and Extent of Problem	567
	11.2	Nitrogen Oxides	572
		11.2.1 Kinetics of NO Formation	572
		11.2.2 Formation of NO,	577
		11.2.3 NO Formation in Spark-Ignition Engines	578
		11.2.4 NO, Formation in Compression-Ignition Engines	586
	11.3	Carbon Monoxide	592
	11.4	Unburned Hydrocarbon Emissions	596
		11.4.1 Background	596
		11.4.2 Flame Quenching and Oxidation Fundamentals	599

	11.4.3 HC Emissions from Spark-Ignition Engines	601
	11.4.4 Hydrocarbon Emission Mechanisms in Diesel Engines	620
11.5	Particulate Emissions	626
	11.5.1 Spark-Ignition Engine Particulates	626
	11.5.2 Characteristics of Diesel Particulates	626
	11.5.3 Particulate Distribution within the Cylinder	631
	11.5.4 Soot Formation Fundamentals	635
	11.5.5 Soot Oxidation	642
	11.5.6 Adsorption and Condensation	646
11.6	Exhaust Gas Treatment	648
	11.6.1 Available Options	648
	11.6.2 Catalytic Converters	649
	11.6.3 Thermal Reactors	657
	11.6.4 Particulate Traps	659
Chapter 12	Engine Heat Transfer	668
12.1	Importance of Heat Transfer	668
12.2	Modes of Heat Transfer	670
	12.2.1 Conduction	670
	12.2.2 Convection	670
	12.2.3 Radiation	671
	12.2.4 Overall Heat-Transfer Process	671
12.3	Heat Transfer and Engine Energy Balance	673
12.4	Convective Heat Transfer	676
	12.4.1 Dimensional Analysis	676
	12.4.2 Correlations for Time-Averaged Heat Flux	677
	12.4.3 Correlations for Instantaneous Spatial	
	Average Coefficients	678
	12.4.4 Correlations for Instantaneous Local Coefficients	681
	12.4.5 Intake and Exhaust System Heat Transfer	682
12.5	Radiative Heat Transfer	683
	12.5.1 Radiation from Gases	683
	12.5.2 Flame Radiation	684
	12.5.3 Prediction Formulas	688
12.6	Measurements of Instantaneous Heat-Transfer Rates	689
	12.6.1 Measurement Methods	689
	12.6.2 Spark-Ignition Engine Measurements	690
	12.6.3 Diesel Engine Measurements	692
	12.6.4 Evaluation of Heat-Transfer Correlations	694
10.5	12.6.5 Boundary-Layer Behavior	697
12.7	Thermal Loading and Component Temperatures	698
	12.7.1 Component Temperature Distributions	698 701
	12.7.2 Effect of Engine Variables	/01
Chapter 13	Engine Friction and Lubrication	712
13.1	Background	712
13.2	Definitions	714
13.3	Friction Fundamentals	715

	13.3.1 Lubricated Friction	715
	13.3.2 Turbulent Dissipation	719
	13.3.3 Total Friction	719
13.4	Measurement Methods	719
13.5	Engine Friction Data	722
	13.5.1 SI Engines	722
	13.5.2 Diesel Engines	724
13.6	Engine Friction Components	725
	13.6.1 Motored Engine Breakdown Tests	725
	13.6.2 Pumping Friction	726
	13.6.3 Piston Assembly Friction	729
	13.6.4 Crankshaft Bearing Friction	734
	13.6.5 Valve Train Friction	737
13.7	Accessory Power Requirements	739
13.8	Lubrication	740
	13.8.1 Lubrication System	740
	13.8.2 Lubricant Requirements	741

Clapter 14Modeling Real Engine Flow and Combustion
Processes74814.1Purpose and Classification of Models74814.2Governing Equations for Open Thermodynamic System75014.2.1Conservation of Mass750

	14.2.1 Conservation of Mass	750
	14.2.2 Conservation of Energy	751
14.3	Intake and Exhaust Flow Models	753
14.5	14.3.1 Background	753
	14.3.2 Quasi-Steady Flow Models	753
	14.3.3 Filling and Emptying Methods	754
		756
144	14.3.4 Gas Dynamic Models	
14.4	Thermodynamic-Based In-Cylinder Models	762
	14.4.1 Background and Overall Model Structure	762
	14.4.2 Spark-Ignition Engine Models	766
	14.4.3 Direct-Injection Engine Models	778
	14.4.4 Prechamber Engine Models	784
	14.4.5 Multicylinder and Complex Engine System Models	789
	14.4.6 Second Law Analysis of Engine Processes	792
14.5	Fluid-Mechanic-Based Multidimensional Models	797
	14.5.1 Basic Approach and Governing Equations	797
	14.5.2 Turbulence Models	800
	14.5.3 Numerical Methodology	803
	14.5.4 Flow Field Predictions	807
	14.5.5 Fuel Spray Modeling	813
	14.5.6 Combustion Modeling	816
oter 15	Engine Operating Characteristics	823

Chapter 15	Engine Operating Characteristics	823
15.1	Engine Performance Parameters	823
15.2	Indicated and Brake Power and MEP	824

15.3	Operating Variables That Affect SI Engine Performance,	
	Efficiency, and Emissions	827
	15.3.1 Spark Timing	827
	15.3.2 Mixture Composition	829
	15.3.3 Load and Speed	839
	15.3.4 Compression Ratio	841
15.4	SI Engine Combustion Chamber Design	844
	15.4.1 Design Objectives and Options	844
	15.4.2 Factors That Control Combustion	846
	15.4.3 Factors That Control Performance	850
	15.4.4 Chamber Octane Requirement	852
	15.4.5 Chamber Optimization Strategy	857
15.5	Variables That Affect CI Engine Performance, Efficiency, and	
	Emissions	858
	15.5.1 Load and Speed	858
	15.5.2 Fuel-Injection Parameters	863
	15.5.3 Air Swirl and Bowl-in-Piston Design	866
15.6	Supercharged and Turbocharged Engine Performance	869
	15.6.1 Four-Stroke Cycle SI Engines	869
	15.6.2 Four-Stroke Cycle CI Engines	874
	15.6.3 Two-Stroke Cycle SI Engines	881
	15.6.4 Two-Stroke Cycle CI Engines	883
15.7	Engine Performance Summary	886
	Appendixes	
А	Unit Conversion Factors	899
В	Ideal Gas Relationships	902
	B.1 Ideal Gas Law	902
	B.2 The Mole	903
	B.3 Thermodynamic Properties	903
	B.4 Mixtures of Ideal Gases	905
С	Equations for Fluid Flow through a Restriction	906
	C.1 Liquid Flow	907
	C.2 Gas Flow	907
D	Data on Working Fluids	911
	-	

Index

917