

# TABLE OF CONTENTS

## INTRODUCTION

1.1. HANDBOOK SCOPE AND OBJECTIVES .....1-1

1.2. SPACE ELECTRONICS INC. AND FULL CIRCLE RESEARCH INC. ....1-2

1.3. RELATIONSHIP TO OTHER INFORMATION SOURCES .....1-2

## SPACE RADIATION ENVIRONMENT

2.1. SPACE MISSIONS AND ELECTRONICS ..... 2-1

2.2. COSMIC RAYS ..... 2-1

2.3. VAN ALLEN RADIATION BELTS..... 2-3

2.4. SOLAR FLARES ..... 2-5

2.5. RADIATION IN INTERPLANETARY SPACE ..... 2-6

## RADIATION HAZARDS FOR SEMICONDUCTORS

3.1. INTERACTION OF RADIATION WITH MATTER ..... 3-1

    3.1.1 IONIZING ENERGY LOSS EFFECTS..... 3-1

    3.1.2 NON-IONIZING ENERGY LOSS EFFECTS ..... 3-2

3.2. RADIATION EFFECTS IN VARIOUS IC TECHNOLOGIES ..... 3-3

    3.2.1 RADIATION EFFECTS ON CMOS TECHNOLOGY ..... 3-3

        3.2.1.1 IONIZING DOSE EFFECTS IN CMOS ICS ..... 3-3

        3.2.1.2 IONIZING DOSE RATE EFFECTS IN CMOS ICS ..... 3-4

    3.2.2 THE EFFECTS OF IONIZING RADIATION DOSE ON BIPOLAR DEVICES.....3-5

        3.2.2.1 DOSE RATE EFFECTS..... 3-5

        3.2.2.2 PACKAGING EFFECTS ..... 3-6

        3.2.2.3 SHIELDING EFFECTS..... 3-6

## SPACE RADIATION PARTS DESIGN HARDENING ISSUES

4.1. CMOS ADVANTAGES..... 4-1

4.2. BASIC PROCESSES..	.4-2
4.3. SINGLE EVENT PHENOMENA..	.4-3
4.3.1 LATCHUP	.4-4
4.3.2 SINGLE EVENT UPSET	.4-4
4.4. MICROCIRCUIT PARAMETER SHIFTS OVER TOTAL DOSE IRRADIATION	.4-5
4.5. COTS INTEGRATED CIRCUITS.	4-5

## **RADIATION MODELING**

5.1. DOSE DEPOSITION IN SLAB AND SPHERE SHIELD MODELS..	5-1
5.2. MASS SECTORING	.5-2
5.3. DOSE CONVERSION FACTORS	.5-3
5.3.1 PROTON DOSE CONVERSION FACTORS..	.5-3
5.3.2 ELECTRON DOSE CONVERSION FACTORS..	.5-4
5.4. PACKAGE GEOMETRY.	.5-6
5.5. CONCLUSIONS: SHIELDING EFFECTIVENESS OF MATERIALS	.5-7

## **DESIGN CRITERIA**

6.1. SINGLE EVENT CRITERIA	.6-1
6.1.1. SINGLE EVENT LATCHUP..	.6-1
6.1.2. SINGLE EVENT UPSET..	6-2
6.2. ORBIT AND MISSION LIFE	.6-2
6.3. SOLAR FLARES	.6-2
6.4. TOTAL DOSE	6-2
6.5. OTHER CONCERNS..	.6-3

## **SPACE ELECTRONICS INC. TECHNOLOGIES**

7.1. RAD-PAK® TECHNOLOGY	.7-1
7.2. RAD-PAK® MCMS	.7-4
7.3. RAD-COAT™ TECHNOLOGY	.7-5

7.4. PLAS-PAK™ TECHNOLOGY .....	7-5
7.5. RAD-SPOT™ TECHNOLOGY .....	7-5
7.6. LATCHUP PROTECTION TECHNOLOGY™ (LPT™) .....	7-5

**HARDNESS ASSURANCE**

8.1. TOTAL DOSE TESTING OF SHIELDED DEVICES .....	8-3
8.1.1 CONCLUSIONS AND RECOMMENDATIONS .....	8-4
8.2. GROUND TEST RESULTS .....	8-5
8.3. SUMMARY OF RADIATION TESTING OF 82C59ARPI RAD-PAK® IC. ....	8-6
8.4. ESA/SPACE ELECTRONICS INC. RAD-PAK® TEST RESULTS. ....	8-6
8.4.1 INTRODUCTION. ....	8-6
8.4.2 DISCUSSION AND ANALYSIS. ....	8-6
8.4.3 CONCLUSIONS .....	8-9
8.5. SINGLE EVENT EFFECTS .....	8-11
8.6. FLIGHT TEST RESULTS .....	8-12
8.7. CRRES SPACEFLIGHT RESULTS: RADIATION DATA. ....	8-12
8.7.1 RESULTS SUMMARY .....	8-13
8.7.2 STANDARD HARRIS 4K X 1 RAM. ....	8-14
8.7.3 HARRIS 4K X 1 RAM RAD-PAK®. ....	8-14
8.7.4 CONCLUSION .....	8-15

**QUALITY AND RELIABILITY**

9.1. RELIABILITY .....	9-1
9.2. QUALIFICATION .....	9-1
9.3. THERMAL PROPERTIES OF RAD-PAK® MICROCIRCUITS. ....	9-1
9.3.1 DATA .....	9-3
9.3.2 SUMMARY .....	9-3
9.4. QUALIFICATIONS FOR SPACE. ....	9-3

9.4.1. SUCCESSFULLY FLOWN IN SPACE.. .....	9-3
9.4.2. PROGRAM APPROVALS.. .....	9-3
9.4.3. COMPANY QUALIFICATIONS.. .....	9-4
<b>9.5. QUALITY PROGRAMS</b> .....	<b>9-4</b>
9.5.1. DATA.. .....	9-4
9.5.2. STANDARD PRODUCT FLOWS .....	9-4
9.5.3 PROCEDURES AND SPECIFICATIONS .....	9-7
9.5.4. SOURCE INSPECTIONS .....	9-7
9.5.5. PART NUMBERING SYSTEM .....	9-7
9.6. SEI CUSTOMER BASE.. .....	9-8
<b>GLOSSARY OF TERMS</b> .....	<b>A-1</b>
<b>FURTHER READING</b> .....	<b>B-1</b>