## **Contents**

rej	face to	the Second Edition	ν
Prej	face to	the First Edition	vii
1	Cerai	nic Fabrication Processes: An Introductory	1
	Overv	view	
	1.1	Introduction	1
	1.2	Ceramic Fabrication Processes	3
	1.3	Production of Polycrystalline Ceramics from Powders: An Overview	28
	1.4	A Case Study in Processing: The Fabrication of TiO <sub>2</sub> from Powders	41
	1.5	Concluding Remarks	43
		Problems	44
		References	45
2	Synth	nesis of Powders	49
	2.1	Introduction	49
	2.2	Desirable Powder Characteristics	49
	2.3	Powder Synthesis Methods	51
	2.4	Powder Preparation by Mechanical Methods	52
	2.5	Powder Synthesis by Chemical Methods	62
	2.6	Concluding Remarks	118
		Problems	118
		References	120

ix

		1,000		_
	Contents	15100	0	vi
Y	Contems		Contents	AI.

						•	
3	Powde	er Characterization	125		6.6	Binder Removal	409
	3.1	Introduction	125		6.7	Green Microstructures and Their Characterization	418
	3.2	Physical Characterization	126		6.8	Concluding Remarks	418
	3.3	Chemical Composition	156			Problems	419
	3.4	Crystal Structure and Phase Composition	162			References	421
	3.5	Surface Characterization	164				
	3.6	Concluding Remarks	176	7	Sinter	ing of Ceramics: Fundamentals	425
		Problems	177		7.1	Introduction	425
		References	179		7.2	Driving Force for Sintering	427
					7.3	Defects in Crystalline Solids	428
4	Science	ee of Colloidal Processing	181		7.4	Diffusion in Crystalline Solids	441
	4.1	Introduction	181		7.5	Chemical Potential	451
	4.2	Types of Colloids	183		7.6	Diffusional Flux Equations	459
	4.3	Attractive Surface Forces	183		7.7	Vapor Pressure Over a Curved Surface	461
	4.4	Stabilization of Colloidal Suspensions	190		7.8	Diffusion in Ionic Crystals: Ambipolar Diffusion	462
	4.5	Electrostatic Stabilization	191		7.9	Concluding Remarks	466
	4.6	Steric Stabilization	211			Problems	467
	4.7	Electrosteric Stabilization	222			References	468
	4.8	Structure of Consolidated Colloids	227				
	4.9	Rheology of Colloidal Suspensions	230	8	Theor	ry of Solid-State and Viscous Sintering	470
		Concluding Remarks	242		8.1	Introduction	470
		Problems	243		8.2	Mechanisms of Sintering	471
		References	245	•	8.3	Effects of Grain Boundaries	473
					8.4	Theoretical Analysis of Sintering	476
5	Sol-G	el Processing	248		8.5	Scaling Laws	477
	5.1	Introduction	248		8.6	Analytical Models	482
	5.2 ·	Types of Gels	250		8.7	Numerical Simulation of Sintering	506
	5.3	Sol-Gel Processing of Aqueous Silicates	254		8.8	Phenomenological Sintering Equations	510
	5.4	Metal Alkoxides	260		8.9	Sintering Diagrams	511
	5.5	Sol-Gel Processing of Silicon Alkoxides	266			Sintering with an Externally Applied Pressure	514
	5.6	Sol-Gel Preparation Techniques	305			The Stress Intensification Factor	522
	5.7	Applications of Sol-Gel Processing	315		8.12	The Sintering Stress	524
	5.8	Concluding Remarks	323			Measurement of the Sintering Stress and Stress	527
		Problems	323			Intensification Factor	
		References	324		8.14	Alternative Derivation of the Sintering Equations	530
						Concluding Remarks	535
6	Powde	er Consolidation and Forming of Ceramics	328			Problems	536
	6.1	Introduction	328			References	537
	6.2	Packing of Particles	330				
	6.3	Additives and Ceramic Forming	344	9	Grair	Growth and Microstructure Control	540
	6.4	Forming of Ceramics	360		9.1	Introduction	540
	6.5	Drying of Granular Ceramics	405		9.2	General Features of Grain Growth	541
		• • • • • • • • • • • • • • • • • • • •					

xii			Contents
	9.3	Ostwald Ripening: The LSW Theory	546
	9.4	Topological and Interfacial Tension Requirements	554
	9.5	Normal Grain Growth in Dense Solids	556
	9.6	Abnormal Grain Growth in Dense Solids	567
	9.7	Mechanisms Controlling the Boundary Mobility	573
	9.8	Grain Growth and Pore Evaluation in Porous Solids	585
	9.9	Simultaneous Densification and Grain Growth	602
	9.10	Fabrication Principles for Ceramics with Controlled Microstructure	611
	9.11		614
	7.11	Problems	615
		References	616
10		d-Phase Sintering	620
	10.1	Introduction	620
	10.2	Elementary Features of Liquid-Phase Sintering	622
	10.3	Stages of Liquid-Phase Sintering	624
	10.4	Thermodynamic and Kinetic Factors	627
	10.5	Grain Boundary Films	639
	10.6	The Basic Mechanisms of Liquid-Phase Sintering	646
	10.7	Hot Pressing with a Liquid Phase	670
	10.8	Use of Phase Diagrams in Liquid-Phase Sintering	671
	10.9	Activated Sintering	677
	10.10		678
	10.11	8	682
		Problems	684
		References	685
11	Specia 11.1	d Topics in Sintering Introduction	688
	11.2	Rayleigh Instability and Microstructural Evolution	688 689
	11.3	Inhomogeneities and Their Effects on Sintering	693
	11.4	Constrained Sintering I: Rigid Inclusions	702
	11.5	Constrained Sintering II: Adherent Thin Films and	702
		Multilayers	125
	11.6	Thin Films: Grain Growth and Dimensional Stability	733
	11.7	Solid Solution Additives and the Sintering of	739
		Ceramics	, 5,
	11.8	Sintering with Chemical Reaction: Reaction Sintering	754
	11.9	Viscous Sintering with Crystallization	763
	11.10	Concluding Remarks	773
		Problems	774
		References	775

xii

Contents			
	12.1 12.2 12.3 12.4	cation Process Variables and Densification Practice Introduction Conventional Sintering Microwave Sintering Pressure Sintering Concluding Remarks Problems References	779 779 780 818 829 841 841 843
Appe	ndix A:	Physical Constants	847
Appe	ndix B:	SI Units—Names and Symbols	849
Арре	ndix C:	Conversion of Units and Decimal Fractions and Multiples	851
Appe	ndix D:	Ionic Crystal Radii (in units of $10^{-10}$ m)	853
Appe	ndix E:	Density and Melting Point of Some Elements, Ceramics, and Minerals	855
Appe	ndix F:	Aperture Size of U.S. Standard Wire Mesh Sieves (ASTM E 11:87)	859
Index	¢		861