CONTENTS

Contributors xi

Preface xvii

Chapt	ter 1 Introduction to Nondestructive Testing	1.1
1.1	What Is Nondestructive Testing?	1.1
1.2	Concerns Regarding NDT	1.2
1.3	History of Nondestructive Testing	1.3
1.4	Nondestructive versus Destructive Tests	1.17
1.5	Conditions for Effective Nondestructive Testing	1.20
1.6	Personnel Considerations	1.21
1.7	Certification Summary	1.26
	References	1.27
Chapt	ter 2 Discontinuities—Origins and Classification	2.1
2.1	Primary Production of Metals	2.2
2.2	Casting	2.4
2.3	Cracks	2.10
2.4	Welding Discontinuities	2.12
2.5	Discontinuities Resulting from Plastic Deformation	2.15
2.6	Corrosion-Induced Discontinuities	2.15
2.7	Operationally Induced Discontinuities—Fatigue Cracking	2.18
2.8	Operationally Induced Discontinuities—Creep	2.19
2.9	Operationally Induced Discontinuities—Brittle Fracture	2.20
2.10	Geometric Discontinuities	2.22
2.11	Summary Classes of Matallanes and Discontinuity Torres	2.23 2.23
2.12	Glossary of Metallurgy and Discontinuity Terms	2.23
2.13	Discontinuity Guide	2.21
Chapt	ter 3 Visual Testing	3.1
3.1	History and Development	3.1
3.2	Theory and Principles	3.4
3.3	Equipment and Accessories	3.8
3.4	Applications and Techniques	3.22
3.5	Evaluation and Reporting of Test Results	3.44
3.6	Advantages and Limitations	3.48
3.7	Glossary of Key Terms	3.53
	Bibliography	3.56

-					
4.1	111	7.1	HI	VI.	rs.

Chapter 4 Penetrant Testing 4.1		Chapter 8 Eddy Current Testing		
4.1	Introduction	4.1	8.1 History and Development	8.
4.2	History and Development	4.1	8.2 Theory and Principles	8.
4.3	Theory and Principles	4.4	8.3 Alternating Current Principles	8.1
4.4	Penetrant Equipment and Materials	4.6	8.4 Eddy Currents	8.1
4.5	Penetrant Procedures	4.13	8.5 Test Equipment	8.2
4.6	Techniques and Variables	4.19	8.6 Eddy Current Applications and Signal Display	8.3
4.7	Evaluation and Disposition	4.26	8.7 Advantages and Limitations	8.6
4.8	Penetrant Testing Applications	4.28	8.8 Other Electromagnetic Test Techniques	8.6
4.9	Quality Control Considerations	4.28	8.9 Glossary of Key Terms	8.6
4.10	Advantages and Limitations	4.31	Suggestions for Further Reading	8.6
4.11	Glossary of Penetrant Testing Terms	4.31		
	References	4.33	Chapter 9 Thermal Infrared Testing	9.
Chapt	ter 5 Magnetic Particle Testing	5.1	9.1 History and Development	9.
O.i.up		少・1 ・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	9.2 Theory and Principles	9.
5.1	History and Development	5.1	9.3 Equipment and Accessories	9.1
5.2	Theory and Principles	5.2	9.4 Techniques	9.1
5.3	Equipment and Accessories	5.23	9.5 Variables	9.2
5.4	Techniques	5.29	9.6 Evaluation of Test Results and Reporting	9.2
5.5	Variables	5.37	9.7 Applications	9.2
5.6	Evaluation of Test Results and Reporting	5.42	9.8 Advantages and Limitations	9.4
5.7	Applications	5.45	9.9 Glossary	9.4
5.8	Advantages and Limitations	5.48	Bibliography and References	9.4
5.9	Glossary of Key Terms	5.49		
	References	5.51	Chapter 10 Acoustic Emission Testing	10.
Chapt	ter 6 Radiographic Testing	6.1	10.1 History	10.
			10.2 Overview of Acoustic Emission	10.
6.1	History and Development	6.1	10.3 Sources of Acoustic Emission	10.
6.2	Theory and Principles	6.10	10.4 The Signal-Shaping Chain	10.1
6.3	Radiographic Equipment and Accessories	6.20	10.5 Instrumentation Architecture	10.2
6.4	Variables	6.25	10.6 Data Displays	10.2
6.5	Techniques and Procedures	6.38	10.7 Interpretation and Evaluation	10.3
6.6	Radiographic Evaluation	6.48	10.8 Advantages and Limitations of Acoustic Emission Testing	10.3
6.7	Applications	6.52	10.9 Glossary of Acoustic Emission Terms	10.3
6.8	Advantages and Limitations of Radiography	6.56	References	10.3
6.9	Compendium of Radiographs	6.57		
6.10	Glossary	6.66	Chapter 11 Digital Radiography	11.
	References	6.68		11
		100	11.1 Digital Radiography Evolves	11.1
Chapt	ter 7 Ultrasonic Testing	7.1	11.2 Software	11.1
7.1	History	7.1	11.3 Tools 11.4 Digital Radiography Systems	11.2
7.2	Theory and Principles			11.2
7.3	Equipment for Ultrasonic Applications	7.5		11.2
7.4	Techniques	7.31	<i>-</i>	11.3
7.5	Variables	7.51 7.104	11.7 Glossary References	11.3
7.6	Evaluation of Test Results	7.104	References	11.2
7.0 7.7	Applications	7.106		
7.7	Advantages and Limitations	7.108	Chapter 12 Phased Array Ultrasonic Testing	12.
7.8 7.9	Glossary of Terms	7.111	12.1 History and Development	12
1.7	References	7.113		12
	1/0101011069	7.116	12.2 Theory and Principles of Phased Array Testing	12

CONTENTS

ix

K CONTENTS

12.3 12.4 12.5 12.6	Phased Array Applications	12.21 12.27 12.33 12.45
12.7 12.8	Benefits and Limitations of Phased Array Inspection Phased Array Glossary	12.61 12.64
	References	12.66
Chap	ter 13 An Introduction to Ultrasonic	
•	Guided Wave Inspection	13.1
13.1	What Is an Ultrasonic Guided Wave?	13.1
13.2	Market Forces	13.3
13.3	Literature Survey	13.4
13.4	Fundamentals	13.6
13.5	Dispersion	13.8
13.6	Hybrid Analytical FEM Computation	13.19
13.7	•	13.31
13.8		13.33
13.9	Concluding Remarks	13.34
	Acknowledgments	13.37
	References	13.37
Basic I	Metric-English Conversions	B.1
Index		I.1