CONTENTS

Introduction ix

Chapter 1: An Overview of the Energy Contribution of Coal 1

- 1.1 The origin of coal 1
- 1.2 Coal as a source of energy 2
- 1.3 The general nature of coal combustion and gasification 11
- 1.4 Advanced clean coal technologies 15
- 1.5 Influence on greenhouse gas emissions 19

Chapter 2: Properties of Coal 21

- 2.1 Formation of coal 21
- 2.2 Characterization of coal 28
- 2.3 Coal characterization and classification 39
- 2.4 Coal chemical structure 52

Chapter 3: Pollutant Formation and Methods of Control 55

- 3.1 Formation and control of particulate material 57
- 3.2 Formation of carbon monoxide 65
- 3.3 Pollutants originating from sulfur present in coal (SO_x) 67
- 3.4 Formation and control of oxides of nitrogen (NO_x) 73

Chapter 4: Combustion Mechanism of Pulverized Coal 86

- 4.1 Role of pulverized fuel combustion 86
- 4.2 Devolatilization of coal particles 89
- 4.3 Combustion of volatiles 101
- 4.4 Char burn-out 101
- 4.5 Development of carbon burn-out models for high levels of carbon burn-out 110

Chapter 5: Combustion Mechanism of Coal Particles in a Fixed, Moving, or Fluidized Bed 123

- 5.1 Fixed- and moving-bed combustion 123
- 5.2 Atmospheric fluidized-bed combustion 130
- 5.3 Pressurized fluidized-bed combustion (PFBC) 138
- 5.4 Pressurized circulating fluidized-bed combustion (PCFB) 140

Chapter 6: Industrial Applications of Coal Combustion 142

- 6.1 Coal storage, preparation, and blending 143
- 6.2 Combustion on fixed or traveling beds 145
- 6.3 Conventional and advanced pulverized coal-fired boilers 147
- 6.4 Equipment for the combustion of pf in power plants: burners and furnaces 149
- 6.5 General features of combustion and furnace design 152
- 6.6 Fluidized-bed combustion 160
- 6.7 Scaling criteria for burners and furnaces 166
- 6.8 Computational fluid dynamics methods 170
- 6.9 Computation of emissions 178
- 6.10 Modeling of combustion plant 179
- 6.11 Power station and other boilers 182
- 6.12 Fluidized beds and stokers 185

Chapter 7: Two-Component Coal Combustion 187

- 7.1 Co-firing of coal with biomass or waste 187
- 7.2 Co-firing with natural gas 192
- 7.3 Combustion of coal-water slurries 192
- 7.4 Formation of briquettes and smokeless fuels and their use 208

Chapter 8: Coal Gasification Processes 211

- 8.1 Coal gasification 211
- 8.2 Basic gasification reactions 215
- 8.3 Gasification methods 219
- 8.4 Detailed reaction mechanisms and intrinsic kinetics 228
- 8.5 Process problems and environmental considerations 235

iv

References 238

Appendixes 246

The appendixes consist of a compilation of tables and statistical and other useful data relating to the applications and particularly the engineering applications of coal.

- Appendix 1 SO₂ and NO_x emissions conversion chart 246
- Appendix 2 Values of equilibrium constants 247
- Appendix 3 Combustion calculations for coal 248
- Appendix 4 Calculation of the products of combustion allowing for dissociation 251
- Appendix 5 Flame temperature calculations 253

Nomenclature 254

Conversion Factors 257

Index 259