Contents

PREFACE xi

- INTRODUCTION xiii
- BIOGRAPHICAL DATA XXVII

1. TYPES OF FACILITIES AND OPERATIONS 1 Introduction 1 The Story of Energy 2 The Nuclear Fuel Cycle 21 The Nuclear Island 31 The Turbine Island 34 The Outlook for Nuclear Power Plants: Issues and Answers 52 Designs for the Next Generation of Nuclear Power Plants 59

2. TYPES OF HEALTH AND ENVIRONMENTAL EFFECTS 67 Introduction 67 Causes of the Upward Trend in Malignant Disease 69 Societal Scars Versus Societal Gains from Nuclear Products and Services 70 Potential Dangers of the Transboundary Transfer of Radioactivity 70 Impact of Nuclear Bombardment and Atmospheric Nuclear Testing 79 Internal Radiation 88 External Radiation -98 Nuclear Incidents Unrelated to Atmospheric Testing or Commercial Nuclear Power 101 Impact of Nuclear Accidents 101 Impact of Commercial Nuclear Industry Accidents 105 1975 Brown's Ferry Unit 1 Fire 105 1979 Three Mile Island Unit 2 Valve Leak 106 1986 Chernobyl Unit 4 Explosion, Fire, and Nuclear Meltdown 109 Precursor Analysis of Event Occurrences at U.S. Commercial Nuclear Facilities 114 Impact of Soviet Nuclear-Related Accidents 122

CONTENTS

Impact of U.S. Defense Nuclear Facility Accidents 130 Similarities Between the U.S. and Soviet Radioactive Releases 135 Current Countermeasures in Place for Radioactive Releases 136

3. CONTROL AND SAFETY SYSTEMS 141 Introduction 141 Control and Safety Systems 143 Engineered Safeguard Features 144 Systems That Control Process Parameters During Normal Operations 151 Instrumentation and Control Systems 157 Nuclear Steam Supply Control System 162 Processing Systems for Solid and Liquid Hazardous Waste 169 Radiation Monitoring System 171

4. ACCIDENT PREVENTION Introduction 175 Risk Reduction 176 Design Objective of Nuclear Facilities 176 Defense-in-Depth 177 Accident Mitigation 179 Site Characteristics 180 External Factors Affecting Safe Operation 180 Design Basis Accidents 182 Accident Consequence Analysis 184 Safety Analysis and Review 186 **Operational Accidents** 189 194 Natural Phenomena Events **Operating Technical Specifications** 199 Normal, Abnormal, and Emergency Operating Procedures 204 Human Factors 206 Quality Assurance 208 Configuration Management 213 Managing Nuclear Operations 219 5. SAFETY MARGIN AND ADEOUATE PROTECTION 227 Introduction 227 Safety Margin and Adequate Protection 227 System Safety Engineering 232 Accident Initiators and Accident Sequences 233 Probabilistic Risk Assessment 233 Experiences with PRA Applications 243 Hazard Evaluation 244 Safety Goals of the U.S. Nuclear Regulatory Commission 245

175

vi

and the second second

Defense-in-Depth Accident Mitigation Features 257 Role of the U.S. Congress in Establishing the Adequate Protection Standard 257 Commercial Nuclear Industry Practice in the United States 260 Systems Important to the Safety and Balance of Plant Systems 260 Radiological and Toxicological Dose Values 261

6. IMPEDIMENTS TO ACCIDENT PREVENTION 265 Introduction 265 People Identify Hazards and Prevent Accidents 266 Public Participation in Key Decisions About Accident Prevention 267 The Role of Science and Engineering in Accident Prevention 268 Management Response to Hazards and Accidental Occurrences 268 Protecting Workers from Occupational Hazards 269 The Role of Workers in Accident Prevention 270 Tensions Between Economic Cost and Safety 273 Pervasiveness of Worker Persecution 274 Raising Plant Emergency Lighting System Concerns 275 Raising Spent-Fuel Storage Concerns 279 Accidents Avoided by Concerns Raised by Workers 282 Adequacy of Legislation to Protect Workers from Persecution 283 Effectiveness of NRC Regulatory Oversight 283 The Diminishing Nuclear Workforce 284 Deregulation and Discretionary Enforcement Under Executive Order 12498 286 The Economic Constraints and Foreign Policy Impact on Accident Prevention at Soviet-Designed Nuclear Power Plant Reactors in Russia and Central and Eastern Europe 287

7. NUCLEAR FIRE PROTECTION (AN EXAMPLE OF EXTERNAL EVENT ANALYSIS) 295 Introduction 295 Nuclear Fire Protection Strategies 297 The Science of Nuclear Fire Protection 300 Four Major Sources of Fire Ignition 304 Explosions 308 Products of Combustion and Corrosive Species 310 Fire Load 315 Combustible Materials 317 Flashover 319 The Goal of Fire Protection at Nuclear Power Plants 320 The Dominance of Fire Risks 321 Fire Risk Separation by Compartmentalization 327 Physical Security Considerations 328 Design Interfaces and Protective Measures 329 Fire Damage Thresholds of Equipment 329 Fire Test Data Confirming Electrical Equipment Fire Damage Thresholds 331 Qualitative Fire Hazard Analysis/Risk Assessment Methods 336 Quantitative Fire Hazard Analysis/Risk Assessment Methods 339 Goal Trees as Logic Models for Fire Hazard Analysis 349 Typical Boiling-Water Reactor Performance Goals 354 Typical Pressurized-Water Reactor Performance Goals 357 Alternate (Remote) or Dedicated Shutdown Capability 361

- NUCLEAR PLANT MAINTENANCE 365
 Introduction 365
 Maintenance Management Philosophy 365
 The Maintenance Function and Control System 366
 Trends in Performance-Centered Regulations Related to Maintenance 367
 Maintenance Practice in the U.S. Aviation Industry 373
 Preventive Maintenance 377
- 9. SAFETY MANAGEMENT 387 Introduction 387 Elements of Safety Management 388 Accident Management 389 Emergency Management 394 Emergency Planning 396 Emergency Preparedness 397 Risk Management 403
- 10. REGULATORY OVERSIGHT AND FUTURE TRENDS 411 Introduction 411 Technology-Based Regulation 412
- 11. ACCIDENT INVESTIGATION 431 Introduction 431 Key Elements of Accident Investigation 433 Other Analytic Techniques for Accident Investigation 437 Analytic Trees 439 Two Analytic Techniques for Root-Cause Analysis 440 Arriving at Conclusions in Accident Investigations 443 Example of an Investigation 446 Summary 447

EPILOG 449
Moscow Nuclear Safety and Security Summit 450
Nuclear Waste Management 453
Nuclear Material Security 453
Principles for Enhancing Professionalism of Nuclear Safety Personnel 456
APPENDIX: INTERNATIONAL ELECTRICITY DEMAND AND
USAGE FORECASTS 459
Economic Growth 462
North America 466
Western Europe 470
Industrialized Pacific 471

Eastern Europe and the Former Soviet Union 473 Developing Asia 473 Other Developing Countries 475

Carbon Emissions and the Greenhouse Effect 482 Forecast Uncertainties 483

INDEX 485