

Contents

Foreword to First Edition	xi
Preface	xiii
Acknowledgments	xvii
A Historical Perspective	xix
<i>Chapter 1</i>	
A Review of Materials Science	1
1.1. Introduction	1
1.2. Structure	2
1.3. Defects in Solids	10
1.4. Bonds and Bands in Materials	14
1.5. Thermodynamics of Materials	24
1.6. Kinetics	36
1.7. Nucleation	44
1.8. An Introduction to Mechanical Behavior	47
1.9. Conclusion	52
Exercises	52
References	55
<i>Chapter 2</i>	
Vacuum Science and Technology	57
2.1. Introduction	57
2.2. Kinetic Theory of Gases	58
2.3. Gas Transport and Pumping	63

2.4. Vacuum Pumps	70
2.5. Vacuum Systems	81
2.6. Conclusion	88
Exercises	90
References	92

Chapter 3

Thin-Film Evaporation Processes	95
3.1. Introduction	95
3.2. The Physics and Chemistry of Evaporation	97
3.3. Film Thickness Uniformity and Purity	106
3.4. Evaporation Hardware	118
3.5. Evaporation Processes and Applications	128
3.6. Conclusion	139
Exercises	140
References	143

Chapter 4

Discharges, Plasmas, and Ion-Surface Interactions	145
4.1. Introduction	145
4.2. Plasmas, Discharges, and Arcs	147
4.3. Fundamentals of Plasma Physics	152
4.4. Reactions in Plasmas	164
4.5. Physics of Sputtering	170
4.6. Ion Bombardment Modification of Growing Films	184
4.7. Conclusion	196
Exercises	198
References	201

Chapter 5

Plasma and Ion Beam Processing of Thin Films	203
5.1. Introduction	203
5.2. DC, AC, and Reactive Sputtering Processes	205
5.3. Magnetron Sputtering	222
5.4. Plasma Etching	233
5.5. Hybrid and Modified PVD Processes	252
5.6. Conclusion	269
Exercises	270
References	273

Chapter 6

Chemical Vapor Deposition	277
6.1. Introduction	277
6.2. Reaction Types	281
6.3. Thermodynamics of CVD	287
6.4. Gas Transport	293
6.5. Film Growth Kinetics	303
6.6. Thermal CVD Processes	312
6.7. Plasma-Enhanced CVD Processes	323
6.8. Some CVD Materials Issues	334
6.9. Safety	347
6.10. Conclusion	349
Exercises	350
References	353

Chapter 7

Substrate Surfaces and Thin-Film Nucleation	357
7.1. Introduction	357
7.2. An Atomic View of Substrate Surfaces	360
7.3. Thermodynamic Aspects of Nucleation	376
7.4. Kinetic Processes in Nucleation and Growth	386
7.5. Experimental Studies of Nucleation and Growth	400
7.6. Conclusion	409
Exercises	410
References	414

Chapter 8

Epitaxy	417
8.1. Introduction	417
8.2. Manifestations of Epitaxy	420
8.3. Lattice Misfit and Defects in Epitaxial Films	429
8.4. Epitaxy of Compound Semiconductors	439
8.5. High-Temperature Methods for Depositing Epitaxial Semiconductor Films	453
8.6. Low-Temperature Methods for Depositing Epitaxial Semiconductor Films	466
8.7. Mechanisms and Characterization of Epitaxial Film Growth	476
8.8. Conclusion	488
Exercises	489
References	492

Chapter 9

Film Structure	495
9.1. Introduction	495
9.2. Structural Morphology of Deposited Films and Coatings	497
9.3. Computational Simulations of Film Structure	510
9.4. Grain Growth, Texture, and Microstructure Control in Thin Films	520
9.5. Constrained Film Structures	533
9.6. Amorphous Thin Films	540
9.7. Conclusion	552
Exercises	553
References	556

Chapter 10

Characterization of Thin Films and Surfaces	559
10.1. Introduction	559
10.2. Film Thickness	562
10.3. Structural Characterization of Films and Surfaces	583
10.4. Chemical Characterization of Surfaces and Films	606
10.5. Conclusion	633
Exercises	635
References	639

Chapter 11

Interdiffusion, Reactions, and Transformations in Thin Films	641
11.1. Introduction	641
11.2. Fundamentals of Diffusion	643
11.3. Interdiffusion in Thin Metal Films	659
11.4. Compound Formation and Phase Transformations in Thin Films	669
11.5. Metal–Semiconductor Reactions	682
11.6. Mass Transport in Thin Films under Large Driving Forces ...	695
11.7. Conclusion	704
Exercises	704
References	708

Chapter 12

Mechanical Properties of Thin Films	711
12.1. Introduction	711
12.2. Mechanical Testing and Strength of Thin Films	713
12.3. Analysis of Internal Stress	723
12.4. Techniques for Measuring Internal Stress in Films	735
12.5. Internal Stresses in Thin Films and Their Causes	742
12.6. Mechanical Relaxation Effects in Stressed Films	754
12.7. Adhesion	764
12.8. Conclusion	775
Exercises	776
References	779
Index	783