

TABLE OF CONTENTS

INTRODUCTION.....	1
1. FIELD IONIZATION SOURCES.....	5
1.1. GAS FIELD IONIZATION SOURCES.....	5
1.2. LIQUID METAL FIELD IONIZATION SOURCES.....	11
2. PHYSICS OF LIQUID METAL ION SOURCES.....	21
2.1. INTRODUCTION.....	21
2.2. THEORY OF LMIS OPERATION.....	22
2.3. EARLY EXPERIMENTS ON EMISSION OF IONS FROM LIQUID METALS (PRE-1975).....	23
2.4. ION PRODUCTION.....	25
2.5. THEORETICAL DESCRIPTION OF LMIS BEHAVIOR.....	27
2.6. EXPERIMENTAL STUDIES OF LMIS SHAPE.....	36
2.7. LATER THEORETICAL DEVELOPMENTS: CHARACTERIZATION OF EMISSION.....	37
2.8. LIQUID FLOW CHARACTERISTICS IN THE LMIS.....	41
2.9. THE EFFECT OF SPACE CHARGE ON ION EMISSION AND THE SHAPE OF THE I-V CHARACTERISTIC.....	44
2.10. LOW CURRENT EMISSION.....	48
2.11. CONCLUSIONS REGARDING LMIS THEORY.....	51
2.12. LMIS EMISSION CHARACTERISTICS.....	51
2.13. ELEMENTS AND ALLOYS USED IN LMIS.....	52
2.14. ENERGY DISTRIBUTIONS.....	52
2.15. ANGULAR INTENSITY AND DISTRIBUTIONS.....	59
2.16. NOISE.....	61
2.17. SOURCE LIFETIME.....	62
2.18. EMITTER FABRICATION AND TESTING METHODS.....	63
2.19. PROPERTIES OF MATERIALS USED IN LMIS.....	66

3.	ION OPTICS FOR LMIS.....	79
3.1.	INTRODUCTION.....	79
3.2.	OPTICAL PROPERTIES OF THE LMIS.....	80
3.3.	REVIEW OF CHARGED PARTICLE OPTICS.....	83
3.3.1.	The Refractive Power of an Electrostatic Lens.....	84
3.3.2.	The Paraxial Ray Equation.....	86
3.3.3.	Application of the Paraxial Ray Equation.....	88
3.4.	LENS ABERRATIONS.....	89
3.5.	ION FOCUSING SYSTEMS FOR FIELD EMISSION ION SOURCES.....	94
3.6.	WAVE OPTICS.....	97
3.7.	ION OPTICAL FORMALISM AND RESOLUTION.....	107
3.8.	SPACE CHARGE EFFECTS.....	114
3.9.	LIMITS OF RESOLUTION.....	115
3.10.	FOCUSING SYSTEM DESIGN CONSIDERATIONS.....	118
4.	INTERACTION OF IONS WITH SOLIDS.....	123
4.1.	INTRODUCTION.....	123
4.2.	ENERGY LOSSES.....	125
4.2.1.	Nuclear Losses.....	125
4.2.2.	Electronic Losses.....	127
4.3.	CHANNELING.....	130
4.4.	DAMAGE TO THE SAMPLE.....	133
4.5.	SPUTTERING.....	137
5.	PRACTICAL FOCUSED ION BEAM OPTICS AND SYSTEMS.....	147
5.1.	INTRODUCTION.....	147
5.2.	SOURCES.....	147
5.3.	PRACTICAL FOCUSING OPTICS.....	152
5.4.	LENS DESIGN.....	156
5.5.	THE DEFLECTION SYSTEM.....	157
5.6.	E x B MASS FILTER DESIGN.....	158
5.7.	BEAM ALIGNMENT TECHNIQUES.....	159
5.8.	REAL LENS DEFECTS.....	161
5.9.	MAGNETIC FIELD PERTURBATIONS.....	166
5.10.	INSULATOR SHIELDING.....	166
5.11.	COULOMB BEAM INTERACTIONS.....	166
5.12.	WAVE OPTICS VS. GEOMETRICAL OPTICS.....	171
5.13.	HOW TO EVALUATE THE PERFORMANCE.....	173
5.14.	DETECTORS AND IMAGING.....	184
5.15.	ION MICROSCOPY: USING BOTH IONS AND ELECTRONS TO IMAGE.....	192
5.16.	COLLECTING INFORMATION: FORMING GOOD IMAGES.....	192

5.17.	IMAGING AND MILLING VEXATIONS DUE TO CHARGING.....	196
6.	APPLICATIONS OF FOCUSED ION BEAMS.....	205
6.1.	INTRODUCTION.....	205
6.2.	MICRO-MACHINING.....	207
6.3.	MAKING A CROSS-SECTION CUT.....	213
6.4.	TEM SAMPLE PREPARATION.....	219
6.5.	USING SAMPLE DAMAGE TO ADVANTAGE.....	224
6.6.	DEPOSITION OF MATERIALS.....	224
6.7.	ENHANCED ETCH AND DEPOSITION.....	236
6.7.1.	Enhanced Etch.....	236
6.7.2.	Deposition.....	238
6.8.	SCANNING ION MICROSCOPY (SIM).....	245
6.9.	MICRO-MILLING COPPER.....	272
6.10.	ACCESS TO DIE CIRCUITRY FROM THE "BACKSIDE".....	253
6.11.	SECONDARY ION MASS SPECTROMETRY (FIB/SIMS): THE EXPLOITATION OF DESTRUCTION.....	255
6.12.	FIB IMPLANTATION.....	267
6.13.	FIB LITHOGRAPHY.....	277
6.14.	MICRO-MECHANICAL DEVICES (MEMS).....	279
APPENDIX 1	ELEMENTS OF THE THEORY OF FIELD DESORPTION AND IONIZATION... 291	
APPENDIX 2	TABLE OF SPUTTER YIELDS..... 295	
INDEX.....		297
ABOUT THE AUTHORS.....		303